

CONTAINS NO CBI



Form Approved
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90-890000509

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
Comprehensive Assessment Information Rule
REPORTING FORM

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When completed, send this form to:

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U.S. Environmental Protection Agency
401 M Street, SW
Washington, DC 20460
Attention: CAIR Reporting Office

For Agency Use Only:

Date of Receipt: _____

Document
Control Number: _____

Docket Number: _____

SECTION 1 GENERAL MANUFACTURER, IMPORTER, AND PROCESSOR INFORMATION

PART A GENERAL REPORTING INFORMATION

1.01 This Comprehensive Assessment Information Rule (CAIR) Reporting Form has been completed in response to the Federal Register Notice of..... [1][2] [2][2] [8][8]
CBI mo. day year

☐ a. If a Chemical Abstracts Service Number (CAS No.) is provided in the Federal Register, list the CAS No. [0][2][6][4][7][1]-[6][2]-[5]

b. If a chemical substance CAS No. is not provided in the Federal Register, list either (i) the chemical name, (ii) the mixture name, or (iii) the trade name of the chemical substance as provided in the Federal Register.

(i) Chemical name as listed in the rule N/A

(ii) Name of mixture as listed in the rule N/A

(iii) Trade name as listed in the rule N/A

c. If a chemical category is provided in the Federal Register, report the name of the category as listed in the rule, the chemical substance CAS No. you are reporting on which falls under the listed category, and the chemical name of the substance you are reporting on which falls under the listed category.

Name of category as listed in the rule N/A

CAS No. of chemical substance [][]N/A[][][]-[][]-[]

Name of chemical substance N/A

1.02 Identify your reporting status under CAIR by circling the appropriate response(s).

CBI Manufacturer 1

☐ Importer 2

Processor 3

X/P manufacturer reporting for customer who is a processor 4

X/P processor reporting for customer who is a processor 5

☐ Mark (X) this box if you attach a continuation sheet.

1.03 Does the substance you are reporting on have an "x/p" designation associated with it in the above-listed Federal Register Notice?
CBI
☐ Yes [XX] Go to question 1.04
☐ No [] Go to question 1.05

1.04 a. Do you manufacture, import, or process the listed substance and distribute it under a trade name(s) different than that listed in the Federal Register Notice? Circle the appropriate response.
CBI
☐ Yes ①
☐ No 2

b. Check the appropriate box below:

[XX] You have chosen to notify your customers of their reporting obligations

Provide the trade name(s) URALITE

[] You have chosen to report for your customers

[XX] You have submitted the trade name(s) to EPA one day after the effective date of the rule in the Federal Register Notice under which you are reporting.

1.05 If you buy a trade name product and are reporting because you were notified of your reporting requirements by your trade name supplier, provide that trade name.

CBI
☐ Trade name Mondour, Rubinate
☐ Is the trade name product a mixture? Circle the appropriate response.
Yes ①
No 2

1.06 Certification -- The person who is responsible for the completion of this form must sign the certification statement below:

CBI
☐ "I hereby certify that, to the best of my knowledge and belief, all information entered on this form is complete and accurate."

Randolph M. Olson
NAME


SIGNATURE

7/6/85
DATE SIGNED

Plant Manager
TITLE

(818) 882-3022
TELEPHONE NO.

☐ Mark (X) this box if you attach a continuation sheet.

1.07 Exemptions From Reporting -- If you have provided EPA or another Federal agency with the required information on a CAIR Reporting Form for the listed substance within the past 3 years, and this information is current, accurate, and complete for the time period specified in the rule, then sign the certification below. You are required to complete section 1 of this CAIR form and provide any information now required but not previously submitted. Provide a copy of any previous submissions along with your Section 1 submission.

"I hereby certify that, to the best of my knowledge and belief, all required information which I have not included in this CAIR Reporting Form has been submitted to EPA within the past 3 years and is current, accurate, and complete for the time period specified in the rule."

N/A	_____	_____	_____
	NAME	SIGNATURE	DATE SIGNED
_____	()	_____	_____
	TITLE	TELEPHONE NO.	DATE OF PREVIOUS SUBMISSION

1.08 CBI Certification -- If you have asserted any CBI claims in this report you must certify that the following statements truthfully and accurately apply to all of those confidentiality claims which you have asserted.

CBI
[] "My company has taken measures to protect the confidentiality of the information, and it will continue to take these measures; the information is not, and has not been, reasonably ascertainable by other persons (other than government bodies) by using legitimate means (other than discovery based on a showing of special need in a judicial or quasi-judicial proceeding) without my company's consent; the information is not publicly available elsewhere; and disclosure of the information would cause substantial harm to my company's competitive position."

_____	_____	_____
	NAME	SIGNATURE
_____	()	_____
	TITLE	TELEPHONE NO.

[] Mark (X) this box if you attach a continuation sheet.

PART B CORPORATE DATA

1.09 Facility Identification

CBI Name [H][E][X][C][E][L][][C][O][R][P.][][R][E][S][I][N][S][][G][R][O][U][P][][]

[] Address [2][0][7][0][1][][N][O][R][D][H][O][F][F][][S][T][R][E][E][T][][]
Street

[C][H][A][T][S][W][O][R][T][H][][][][][][][][][][][][][][][]
City

[C][A][][9][1][3][1][1][]--[2][1][9][7][]
State Zip

Dun & Bradstreet Number[0][0][]-[9][1][1][]-[8][5][6][3][]

EPA ID NumberG..A..D..[0][5][0][8][][0][8][3][6][9][]

Employer ID Number9..[4][1][1][0][9][5][2][1][]

Primary Standard Industrial Classification (SIC) Code[2][8][2][1][]

Other SIC Code[][][][] N/A

Other SIC Code[][][][] N/A

1.10 Company Headquarters Identification

CBI Name [H][E][X][C][E][L][][C][O][R][P][O][R][A][T][I][O][N][][][][][][][][][][]

[] Address [1][1][5][5][5][][D][U][B][L][I][N][][B][L][V][D][][][][][][][][][][]
Street

[D][U][B][L][I][N][][][][][][][][][][][][][][][]
City

[C][A][][9][4][5][6][8][]--[0][7][0][5][]
State Zip

Dun & Bradstreet Number[0][0][]-[9][1][1][]-[8][5][6][3][]

Employer ID Number9..[4][1][1][0][9][5][2][1][]

[] Mark (X) this box if you attach a continuation sheet.

1.11 Parent Company Identification

CBI Name [H][E][X][C][E][L] [] [C][O][R][P][O][R][A][T][I][O][N] [] [] [] [] [] [] [] [] [] [] [] []
[] Address [1][1][5][5][5] [] [D][U][B][L][I][N] [] [B][I][V][I][D] [] [] [] [] [] [] [] [] [] [] [] []
Street
[D][U][B][L][I][N] []
City
[C][A] [9][4][5][6][8]--[0][7][0][5]
State Zip
Dun & Bradstreet Number[0][0]-[9][1][1]-[8][5][6][3]

1.12 Technical Contact

CBI Name [P][H][I][L][L][I][P] [W] [C][U][T][H][B][E][R][T] [] [] [] [] [] [] [] []
[] Title [T][E][C][H][N][I][C][A][L] [] [S][E][R][V][I][C][E] [] [M][A][N][A][G][E][R] [] []
Address [3][5][4][7] [] [O][L][D] [] [C][O][N][E][J][O] [] [R][O][A][D] [] [] [] []
Street
[N][E][W][B][U][R][Y] [] [P][A][R][K] [] [] [] [] [] [] [] [] [] [] []
City
[C][A] [9][1][3][2][0]--[][][][]
State Zip
Telephone Number[8][0][5]-[4][9][8]-[1][3][9][9]

1.13 This reporting year is from 01 88 to 12 88
 - Mo. Year Mo. Year

☐ Mark (X) this box if you attach a continuation sheet.

N/A

[illegible]

[] [] [] [] [] [] [] [] [] [] [] [] [] [] [] [] [] []

N/A

State

Zip

Mo.

Day

Year

Telephone Number[] [] [] - [] [] [] - [] [] [] []

N/A

[illegible]

N/A

State

Zip

Mo.

Day

Year

Telephone Number[] [] [] - [] [] [] - [] [] [] []

8

1.16 For each classification listed below, state the quantity of the listed substance that was manufactured, imported, or processed at your facility during the reporting year.

CBI

☐

Classification

Quantity (kg/yr)

Manufactured N/A

Imported N/A

Processed (include quantity repackaged) 42,192

Of that quantity manufactured or imported, report that quantity:

In storage at the beginning of the reporting year N/A

For on-site use or processing N/A

For direct commercial distribution (including export) N/A

In storage at the end of the reporting year N/A

Of that quantity processed, report that quantity:

In storage at the beginning of the reporting year 4,000

Processed as a reactant (chemical producer) 42,192

Processed as a formulation component (mixture producer) N/A

Processed as an article component (article producer) N/A

Repackaged (including export) N/A

In storage at the end of the reporting year 3,000

☐ Mark (X) this box if you attach a continuation sheet.

PART C IDENTIFICATION OF MIXTURES

1.17 Mixture -- If the listed substance on which you are required to report is a mixture or a component of a mixture, provide the following information for each component chemical. (If the mixture composition is variable, report an average percentage of each component chemical for all formulations.)

CBI

N/A

[]

Component Name	Supplier Name	Average % Composition by Weight (specify precision, e.g., 45% \pm 0.5%)
Total		100%

☐ Mark (X) this box if you attach a continuation sheet.

2.04 State the quantity of the listed substance that your facility manufactured, imported, or processed during the 3 corporate fiscal years preceding the reporting year in descending order.

CBI

☐ Year ending [1][2] [8][7]
Mo. Year

Quantity manufactured kg

Quantity imported kg

Quantity processed 31,289 kg

Year ending [1][2] [8][6]
Mo. Year

Quantity manufactured kg

Quantity imported kg

Quantity processed 13,120 kg

Year ending [1][2] [8][5]
Mo. Year

Quantity manufactured kg

Quantity imported kg

Quantity processed 8,900 kg

2.05 Specify the manner in which you manufactured the listed substance. Circle all appropriate process types.

CBI

N/A

☐ Continuous process 1

Semicontinuous process 2

Batch process 3

☐ Mark (X) this box if you attach a continuation sheet.

2.06 Specify the manner in which you processed the listed substance. Circle all appropriate process types.

- ☐ Continuous process 1
- ☐ Semicontinuous process 2
- ☐ Batch process 3

2.07 State your facility's name-plate capacity for manufacturing or processing the listed substance. (If you are a batch manufacturer or batch processor, do not answer this question.)

N/A

- ☐ Manufacturing capacity kg/yr
- ☐ Processing capacity kg/yr

2.08 If you intend to increase or decrease the quantity of the listed substance manufactured, imported, or processed at any time after your current corporate fiscal year, estimate the increase or decrease based upon the reporting year's production volume.

N/A

	Manufacturing Quantity (kg)	Importing Quantity (kg)	Processing Quantity (kg)
Amount of increase			
Amount of decrease			

☐ Mark (X) this box if you attach a continuation sheet.

2.09 For the three largest volume manufacturing or processing process types involving the listed substance, specify the number of days you manufactured or processed the listed substance during the reporting year. Also specify the average number of hours per day each process type was operated. (If only one or two operations are involved, list those.)

CBI

	<u>Days/Year</u>	<u>Average Hours/Day</u>
Process Type #1 (The process type involving the largest quantity of the listed substance.)		
Manufactured	N/A	N/A
Processed	60	8
Process Type #2 (The process type involving the 2nd largest quantity of the listed substance.)		
Manufactured	N/A	
Processed		
Process Type #3 (The process type involving the 3rd largest quantity of the listed substance.)		
Manufactured	N/A	
Processed		

2.10 State the maximum daily inventory and average monthly inventory of the listed substance that was stored on-site during the reporting year in the form of a bulk chemical.

CBI

☐ N/A

Maximum daily inventory kg

Average monthly inventory kg

☐ Mark (X) this box if you attach a continuation sheet.

2.11 Related Product Types -- List any byproducts, coproducts, or impurities present with the listed substance in concentrations greater than 0.1 percent as it is manufactured, imported, or processed. The source of byproducts, coproducts, or impurities means the source from which the byproducts, coproducts, or impurities are made or introduced into the product (e.g., carryover from raw material, reaction product, etc.).

CBI

☐

N/A

CAS No.	Chemical Name	Byproduct, Coproduct or Impurity ¹	Concentration (%) (specify ± % precision)	Source of Byproducts, Coproducts, or Impurities
NO KNOWN IMPURITIES				

¹Use the following codes to designate byproduct, coproduct, or impurity:

B = Byproduct

C = Coproduct

I = Impurity

☐ Mark (X) this box if you attach a continuation sheet.

- 2.12 Existing Product Types -- List all existing product types which you manufactured, imported, or processed using the listed substance during the reporting year. List the quantity of listed substance you use for each product type as a percentage of the total volume of listed substance used during the reporting year. Also list the quantity of listed substance used captively on-site as a percentage of the value listed under column b., and the types of end-users for each product type. (Refer to ☐ the instructions for further explanation and an example.)

CBI

a. Product Types ¹	b. % of Quantity Manufactured, Imported, or Processed	c. % of Quantity Used Captively On-Site	d. Type of End-Users ²
B	100	0	I, CM

¹Use the following codes to designate product types:

A = Solvent	L = Moldable/Castable/Rubber and additives
B = Synthetic reactant	M = Plasticizer
C = Catalyst/Initiator/Accelerator/ Sensitizer	N = Dye/Pigment/Colorant/Ink and additives
D = Inhibitor/Stabilizer/Scavenger/ Antioxidant	O = Photographic/Reprographic chemical and additives
E = Analytical reagent	P = Electrodeposition/Plating chemicals
F = Chelator/Coagulant/Sequestrant	Q = Fuel and fuel additives
G = Cleanser/Detergent/Degreaser	R = Explosive chemicals and additives
H = Lubricant/Friction modifier/Antiwear agent	S = Fragrance/Flavor chemicals
I = Surfactant/Emulsifier	T = Pollution control chemicals
J = Flame retardant	U = Functional fluids and additives
K = Coating/Binder/Adhesive and additives	V = Metal alloy and additives
	W = Rheological modifier
	X = Other (specify) _____

²Use the following codes to designate the type of end-users:

I = Industrial	CS = Consumer
CM = Commercial	H = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

- 2.13 Expected Product Types -- Identify all product types which you expect to manufacture, import, or process using the listed substance at any time after your current corporate fiscal year. For each use, specify the quantity you expect to manufacture, import, or process for each use as a percentage of the total volume of listed substance used during the reporting year. Also list the quantity of listed substance used captively on-site as a percentage of the value listed under column b., and the types of end-users for each product type. (Refer to the instructions for further explanation and an example.)

CBI

☐

a.	b.	c.	d.
Product Types ¹	% of Quantity Manufactured, Imported, or Processed	% of Quantity Used Captively On-Site	Type of End-Users ²
B	100	0	I, CM

¹Use the following codes to designate product types:

A = Solvent	L = Moldable/Castable/Rubber and additives
B = Synthetic reactant	M = Plasticizer
C = Catalyst/Initiator/Accelerator/ Sensitizer	N = Dye/Pigment/Colorant/Ink and additives
D = Inhibitor/Stabilizer/Scavenger/ Antioxidant	O = Photographic/Reprographic chemical and additives
E = Analytical reagent	P = Electrodeposition/Plating chemicals
F = Chelator/Coagulant/Sequestrant	Q = Fuel and fuel additives
G = Cleanser/Detergent/Degreaser	R = Explosive chemicals and additives
H = Lubricant/Friction modifier/Antiwear agent	S = Fragrance/Flavor chemicals
I = Surfactant/Emulsifier	T = Pollution control chemicals
J = Flame retardant	U = Functional fluids and additives
K = Coating/Binder/Adhesive and additives	V = Metal alloy and additives
	W = Rheological modifier
	X = Other (specify) _____

²Use the following codes to designate the type of end-users:

I = Industrial	CS = Consumer
CM = Commercial	H = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

2.14 Final Product -- Complete the following table for each type of final product manufactured, imported, or processed at your facility that contains the listed substance other than as an impurity.

☐

a.	b.	c.	d.
Product Type ¹	Final Product's Physical Form ²	Average % Composition of Listed Substance in Final Product	Type of End-Users ³
B	B, F4	4.5	I, CM

¹Use the following codes to designate product types:

A = Solvent	L = Moldable/Castable/Rubber and additives
B = Synthetic reactant	M = Plasticizer
C = Catalyst/Initiator/Accelerator/Sensitizer	N = Dye/Pigment/Colorant/Ink and additives
D = Inhibitor/Stabilizer/Scavenger/Antioxidant	O = Photographic/Reprographic chemical and additives
E = Analytical reagent	P = Electrodeposition/Plating chemicals
F = Chelator/Coagulant/Sequestrant	Q = Fuel and fuel additives
G = Cleanser/Detergent/Degreaser	R = Explosive chemicals and additives
H = Lubricant/Friction modifier/Antiwear agent	S = Fragrance/Flavor chemicals
I = Surfactant/Emulsifier	T = Pollution control chemicals
J = Flame retardant	U = Functional fluids and additives
K = Coating/Binder/Adhesive and additives	V = Metal alloy and additives
	W = Rheological modifier
	X = Other (specify) _____

²Use the following codes to designate the final product's physical form:

A = Gas	F2 = Crystalline solid
B = Liquid	F3 = Granules
C = Aqueous solution	F4 = Other solid
D = Paste	G = Gel
E = Slurry	H = Other (specify) _____
F1 = Powder	

³Use the following codes to designate the type of end-users:

I = Industrial	CS = Consumer
CM = Commercial	H = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

2.15 Circle all applicable modes of transportation used to deliver bulk shipments of the
CBI listed substance to off-site customers. N/A

- ☐ Truck 1
- Railcar 2
- Barge, Vessel 3
- Pipeline 4
- Plane 5
- Other (specify) _____ 6

2.16 Customer Use -- Estimate the quantity of the listed substance used by your customers
CBI or prepared by your customers during the reporting year for use under each category
of end use listed (i-iv). N/A

☐

Category of End Use

i. Industrial Products

Chemical or mixture kg/yr

Article kg/yr

ii. Commercial Products

Chemical or mixture kg/yr

Article kg/yr

iii. Consumer Products

Chemical or mixture kg/yr

Article kg/yr

iv. Other

Distribution (excluding export) kg/yr

Export kg/yr

Quantity of substance consumed as reactant kg/yr

Unknown customer uses kg/yr

☐ Mark (X) this box if you attach a continuation sheet.

SECTION 3 PROCESSOR RAW MATERIAL IDENTIFICATION

PART A GENERAL DATA

- 3.01 Specify the quantity purchased and the average price paid for the listed substance for each major source of supply listed. Product trades are treated as purchases.
CBI The average price is the market value of the product that was traded for the listed substance.

<u>Source of Supply</u>	<u>Quantity (kg)</u>	<u>Average Price (\$/kg)</u>
The listed substance was manufactured on-site.		
The listed substance was transferred from a different company site.		
The listed substance was purchased directly from a manufacturer or importer.	42,192	2.42
The listed substance was purchased from a distributor or repackager.		
The listed substance was purchased from a mixture producer.		

- 3.02 Circle all applicable modes of transportation used to deliver the listed substance to your facility.

- ☐ Truck ①
- Railcar 2
- Barge, Vessel 3
- Pipeline 4
- Plane 5
- Other (specify) _____ 6

☐ Mark (X) this box if you attach a continuation sheet.

3.03 a. Circle all applicable containers used to transport the listed substance to your
CBI facility.

☐

- Bags 1
- Boxes 2
- Free standing tank cylinders 3
- Tank rail cars 4
- Hopper cars 5
- Tank trucks 6
- Hopper trucks 7
- Drums 8
- Pipeline 9
- Other (specify) 10

N/A

b. If the listed substance is transported in pressurized tank cylinders, tank rail cars, or tank trucks, state the pressure of the tanks.

Tank cylinders mmHg

Tank rail cars mmHg

Tank trucks mmHg

☐ Mark (X) this box if you attach a continuation sheet.

PART B RAW MATERIAL IN THE FORM OF A MIXTURE

3.04 If you obtain the listed substance in the form of a mixture, list the trade name(s) of the mixture, the name of its supplier(s) or manufacturer(s), an estimate of the average percent composition by weight of the listed substance in the mixture, and the amount of mixture processed during the reporting year.

CBI

☐ N/A

<u>Trade Name</u>	<u>Supplier or Manufacturer</u>	<u>Average % Composition by Weight (specify \pm % precision)</u>	<u>Amount Processed (kg/yr)</u>
<hr/>	<hr/>	<hr/>	<hr/>
<hr/>	<hr/>	<hr/>	<hr/>
<hr/>	<hr/>	<hr/>	<hr/>
<hr/>	<hr/>	<hr/>	<hr/>

☐ Mark (X) this box if you attach a continuation sheet.

PART C -RAW MATERIAL VOLUME

3.05 State the quantity of the listed substance used as a raw material during the reporting year in the form of a class I chemical, class II chemical, or polymer, and the percent composition, by weight, of the listed substance.

☐

	Quantity Used (kg/yr)	% Composition by Weight of Listed Sub- stance in Raw Material (specify \pm % precision)
Class I chemical	42,192	100 \pm 0.01%
Class II chemical		
Polymer		

☐ Mark (X) this box if you attach a continuation sheet.

SECTION 4 PHYSICAL/CHEMICAL PROPERTIES

General Instructions:

If you are reporting on a mixture as defined in the glossary, reply to questions in Section 4 that are inappropriate to mixtures by stating "NA -- mixture."

For questions 4.06-4.15, if you possess any hazard warning statement, label, MSDS, or other notice that addresses the information requested, you may submit a copy or reasonable facsimile in lieu of answering those questions which it addresses.

PART A PHYSICAL/CHEMICAL DATA SUMMARY

- 4.01 Specify the percent purity for the three major¹ technical grade(s) of the listed substance as it is manufactured, imported, or processed. Measure the purity of the substance in the final product form for manufacturing activities, at the time you import the substance, or at the point you begin to process the substance.

CBI

☐

	<u>Manufacture</u>	<u>Import</u>	<u>Process</u>
Technical grade #1	<u>0</u> % purity	<u>0</u> % purity	<u>100</u> % purity
Technical grade #2	<u> </u> % purity	<u> </u> % purity	<u> </u> % purity
Technical grade #3	<u> </u> % purity	<u> </u> % purity	<u> </u> % purity

¹Major = Greatest quantity of listed substance manufactured, imported or processed.

- 4.02 Submit your most recently updated Material Safety Data Sheet (MSDS) for the listed substance, and for every formulation containing the listed substance. If you possess an MSDS that you developed and an MSDS developed by a different source, submit your version. Indicate whether at least one MSDS has been submitted by circling the appropriate response.

Yes (1)

No 2

Indicate whether the MSDS was developed by your company or by a different source.

Your company (1)

Another source (2)

☐ Mark (X) this box if you attach a continuation sheet.



chemical products

HEXCEL CORPORATION has provided the product formulation information contained herein only for occupational safety and health related usage. Any misuse of this information including divulgence to third parties or use to gain a competitive advantage is strictly prohibited.

SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

Manufacturer's Name	Manufacturer's D-U-N-S No. 00911-8563	Emergency Telephone Numbers
HEXCEL CORPORATION - Chemical Products Division		(818) 882-3022 / (805) 498-1399
Address		(800) 433-5072 (Except CA)
20701 Nordhoff Street - PO Box 2197 - Chatsworth, California 91311		(800) 367-7527 (Calif. only)
Chemical Name and Synonyms:	Trade Name and Synonyms:	
Polyurethane Prepolymer	URALITE 3206 Prepolymer	

Chemical Family:

Polyurethane

Formula:

Prepolymer (see below)

DOT STATUS:

Not regulated by DOT

SHIPPING NOMENCLATURE:

Plastic, Liquid, N01

HAZARD CLASS

None

UN/NA Number

None

SECTION II: HAZARDOUS INGREDIENTS

CAS No.(s)		%	PEL/TLV (Units)
26471-62-5	Free Monomeric TDI	2- 5	0.01
9019-92-5	Mixed Polyester Polyol/TDI Polymers	95-98	Not established

CARCINOGENIC LISTINGS OF INGREDIENTS BY OSHA, NTP, ACGIH, NIOSH, OR IARC

TDI

*TDI - NTP 4th Annual Report, based on stomach tube feeding studies (oral gavage technique), whereby an increase in tumors in rats and mice was observed. These studies are contradicted by lifetime inhalation studies on rats and mice conducted by The International Isocyanate Institute whereby no increase in tumors was observed on contact.

SECTION III: PHYSICAL DATA

Boiling Point (°F):

Greater than 460°F

Specific Gravity (H₂O = 1):

At 100°C 1.176

Vapor Pressure (mm Hg.):

0.01mm Hg at 75°F

Percent Volatile:

Nil

Vapor Density (air = 1): Unknown

Evaporation Rate: Not applicable

Solubility in Water: Reactive

Appearance and Odor: Water white to light amber - sharp characteristic odor

FLAMMABILITY (HMIS) - 1

SECTION IV: FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used):

350°F

Flammable Limits:

Unknown

Extinguishing Media: CO₂ or dry chemical for small fires. Water and foam for large fires.

Special Fire Fighting Procedures: Vapors are exceedingly irritating when inhaled. A self-contained breathing apparatus should be available to firemen.

Unusual Fire and Explosion Hazards: None



chemical products

HEXCEL CORPORATION has provided the product formulation information contained herein only for occupational safety and health related usage. Any misuse of this information including divulgence to third parties or use to gain a competitive advantage is strictly prohibited.

SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

Manufacturer's Name	Manufacturer's D-U-NS No. 00911-8563	Emergency Telephone Numbers
HEXCEL CORPORATION - Chemical Products Division		(818) 882-3022
Address		(800) 433-5072 (Except Calif.)
20701 Nordhoff Street - PO Box 2197 - Chatsworth, California 91311		(800) 367-7527 (Calif. only)
Chemical Name and Synonyms:	Trade Name and Synonyms:	
Polyurethane Prepolymer and Hardener	URALITE 1070	
Chemical Family:	Formula:	
Polyurethane	Prepolymer and Amine/Polyol Curing Agent	
	Mix Ratio: 100-A/33.3-B	
DOT STATUS:	SHIPPING NOMENCLATURE:	HAZARD CLASS
Not regulated by DOT	Plastic, Liquid, NOI	None
		UN/NA Number
		None

SECTION II: HAZARDOUS INGREDIENTS

CAS No.(s)	In Part A	%	PEL/TLV (Units)	CAS No.(s)	In Part B	%	PEL/TLV (Units)
26471-62-5	Free Monomeric TDI	5- 8	0.005 ppm	19900-69-7	*4,4' Diamino (Polyalkyl) Diphenyl Methane	40-52	Not Est.
9069-50-5	Polyester Polyol/TDI Polymer	92-95	Not Est.	19900-65-3	Polymethylene Polyalkyl-Phenyl Amine	8-18	Not Est.
				27637-03-02	Polyether Polyglycol	35-48	Not Est.
				77-58-7	Dialkyltin Dicarboxylate	0.1-1.0	0.1 mg/M ³

CARCINOGENIC LISTINGS OF INGREDIENTS BY OSHA, NTP, ACGIH, NIOSH, OR IARC

TDI

*TDI - NTP 4th Annual Report, based on stomach tube feeding studies (oral gavage technique), whereby an increase in tumors in rats and mice was observed. These studies are contradicted by lifetime inhalation studies on rats and mice conducted by The International Isocyanate Institute whereby no increase in tumors was observed on contact.

SECTION III: PHYSICAL DATA

Boiling Point (°F):	Part A: Not available	Specific Gravity (H ₂ O = 1):	Part A: 1.08
	Part B: Not available		Part B: 1.06
Vapor Pressure (mm Hg.):	Part A: 0.01 mm Hg at 75°F	Percent Volatile:	Part A: Less than 0.01%
	Part B: 0.0001 mm Hg at 75°F		Part B: Less than 0.03%
Vapor Density (air = 1):	Unknown	Evaporation Rate:	Not applicable
Solubility in Water:	Part A: Slightly soluble, but reactive		
	Part B: Slightly soluble, actual degree unknown		
Appearance and Odor:	Part A: Clear to straw medium viscosity liquid - sharp characteristic odor		
	Part B: Amber liquid - characteristic odor		

Part A FLAMMABILITY (HMIS) - 1 SECTION IV: FIRE AND EXPLOSION HAZARD DATA Part B FLAMMABILITY (HMIS) - 1

Flash Point (Method Used):	Part A: Greater than 360°F	Flammable Limits:	Unknown
	Part B: Greater than 330°F		

Extinguishing Media: CO₂ or dry chemical for small fires. Water and foam for large fires.

Special Fire Fighting Procedures: Vapors are exceedingly irritating when inhaled. A self-contained breathing apparatus should be available to firemen.

Unusual Fire and Explosion Hazards: None.



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SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

Manufacturer's Name	Manufacturer's D-U-NS No. 00911-8563	Emergency Telephone Numbers
HEXCEL CORPORATION - Chemical Products Division		(818) 882-3022
Address		(800) 433-5072 (Except Calif.)
20701 Nordhoff Street - PO Box 2197 - Chatsworth, California 91311		(800) 367-7527 (Calif. only)
Chemical Name and Synonyms:		Trade Name and Synonyms:
Polyurethane Prepolymer and Hardener		URALITE 1081

Chemical Family:	Formula:
Polyurethane	Prepolymer and Amine/Polyol Curing Agent
	Mix Ratio: 100-A/33.3-B

DOT STATUS:	SHIPPING NOMENCLATURE:	HAZARD CLASS	UN/NA Number
Not regulated by DOT	Plastic, Liquid, NOI	None	None

SECTION II: HAZARDOUS INGREDIENTS

CAS No.(s)	In Part A	%	PEL/TLV (Units)	CAS No.(s)	In Part B	%	PEL/TLV (Units)
26471-62-5	Free Monomeric TDI	5- 8	0.005 ppm	19900-69-7	*4,4' Diamino (Polyalkyl) Diphenyl Methane	12-18	Not Est.
9069-50-5	Polyester Polyol/TDI Polymer	92-95	Not Est.	Not Avail.	Amine Terminated Polymer	15-24	Not Est.
				19900-65-3	Polymethylene Polyalkyl-Phenyl Amine	30-38	Not Est.
				27637-03-02	Polyether Polyglycol	18-28	Not Est.
				84-74-2	Aromatic Alkyl Ester	5-12	5 mg/M ³
				26545-49-3	Phenyl Mercuric Mono-Carboxylate	0.1-1.0	0.01 mg/M ³ /air for 8 hr. workday

***** CARCINOGENIC LISTINGS OF INGREDIENTS BY OSHA, NTP, ACGIH, NIOSH, OR IARC *****
TDI

*TDI - NTP 4th Annual Report, based on stomach tube feeding studies (oral gavage technique), whereby an increase in tumors in rats and mice was observed. These studies are contradicted by lifetime inhalation studies on rats and mice conducted by The International Isocyanate Institute whereby no increase in tumors was observed on contact.

SECTION III: PHYSICAL DATA

<u>Boiling Point (°F):</u>	Part A: Not available	<u>Specific Gravity (H₂O = 1):</u>	Part A: 1.08
	Part B: Not available		Part B: 1.06
<u>Vapor Pressure (mm Hg.):</u>	Part A: 0.01 mm Hg at 75°F	<u>Percent Volatile:</u>	Part A: Less than 0.01%
	Part B: 0.0001 mm Hg at 75°F		Part B: Less than 0.03%
<u>Vapor Density (air = 1):</u>	Unknown	<u>Evaporation Rate:</u>	Not applicable
<u>Solubility in Water:</u>	Part A: Slightly soluble, but reactive		
	Part B: Slightly soluble, actual degree unknown		
<u>Appearance and Odor:</u>	Part A: Clear to straw medium viscosity liquid - sharp characteristic odor		
	Part B: Amber liquid - characteristic odor		

Part A FLAMMABILITY (HMIS) - 1 SECTION IV: FIRE AND EXPLOSION HAZARD DATA Part B FLAMMABILITY (HMIS) - 1

<u>Flash Point (Method Used):</u>	Part A: Greater than 360°F	<u>Flammable Limits:</u>	Unknown
	Part B: Greater than 330°F		

Extinguishing Media: CO₂ or dry chemical for small fires. Water and foam for large fires.

Special Fire Fighting Procedures: Vapors are exceedingly irritating when inhaled. A self-contained breathing apparatus should be available to firemen.

Unusual Fire and Explosion Hazards: None.

SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

Manufacturer's Name	Manufacturer's D-U-NS No. 00911-8563	Emergency Telephone Numbers
HEXCEL CORPORATION - Chemical Products Division		(818) 882-3022
Address		(800) 433-5072 (Except Calif.)
20701 Nordhoff Street - PO Box 2197 - Chatsworth, California 91311		(800) 367-7527 (Calif. only)
Chemical Name and Synonyms:	Trade Name and Synonyms:	
Polyurethane Prepolymer and Hardener	URALITE 1090	

Chemical Family:

Polyurethane

Formula:

Prepolymer and Amine/Polyol Curing Agent
Mix Ratio: 100-A/33.3-B

DOT STATUS:

Not regulated by DOT

SHIPPING NOMENCLATURE:

Plastic, Liquid, NOI

HAZARD CLASS

None

UN/NA Number

None

SECTION II: HAZARDOUS INGREDIENTS

CAS No.(s)	In Part A	%	PEL/TLV (Units)	CAS No.(s)	In Part B	%	PEL/TLV (Units)
26471-62-5	Free Monomeric TDI	6-9	0.005 ppm	19900-69-7	*4,4' Diamino (Polyalkyl) Diphenyl Methane	26-32	Not Est.
9069-50-5	Polyester Polyol/TDI Polymer	91-94	Not Est.	Not Avail.	Amine Terminated Polymer	7-15	Not Est.
				19900-65-3	Polymethylene Polyalkyl-Phenyl Amine	12-19	Not Est.
				10624-79-3	Di(Methylthio) Toluene Diamine (DMTDA)	10-18	Not Est.
				25190-06-01	Polyether Polyglycol	8-16	Not Est.
				84-74-2	Aromatic Alkyl Ester	5-12	5 mg/M ³
				26545-49-3	Phenyl Mercuric Mono-Carboxylate	0.1-1.0	0.01 mg/M ³ /air for 8 hr. workday

CARCINOGENIC LISTINGS OF INGREDIENTS BY OSHA, NTP, ACGIH, NIOSH, OR IARC

TDI

*TDI - NTP 4th Annual Report, based on stomach tube feeding studies (oral gavage technique), whereby an increase in tumors in rats and mice was observed. These studies are contradicted by lifetime inhalation studies on rats and mice conducted by The International Isocyanate Institute whereby no increase in tumors was observed on contact.

SECTION III: PHYSICAL DATA

<u>Boiling Point (°F):</u>	Part A: Not available	<u>Specific Gravity (H₂O = 1):</u>	Part A: 1.08
	Part B: Not available		Part B: 1.06

<u>Vapor Pressure (mm Hg.):</u>	Part A: 0.01 mm Hg at 75°F	<u>Percent Volatile:</u>	Part A: Less than 0.01%
	Part B: 0.00001 mm Hg at 75°F		Part B: Less than 0.03%

<u>Vapor Density (air = 1):</u>	Unknown	<u>Evaporation Rate:</u>	Not applicable
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<u>Solubility in Water:</u>	Part A: Slightly soluble, but reactive
	Part B: Slightly soluble, actual degree unknown
<u>Appearance and Odor:</u>	Part A: Clear to straw medium viscosity liquid - sharp characteristic odor
	Part B: Amber liquid - characteristic odor

Part A FLAMMABILITY (HMIS) - 1 SECTION IV: FIRE AND EXPLOSION HAZARD DATA Part B FLAMMABILITY (HMIS) - 1

<u>Flash Point (Method Used):</u>	Part A: Greater than 360°F	<u>Flammable Limits:</u>	Unknown
	Part B: Greater than 330°F		

Extinguishing Media: CO₂ or dry chemical for small fires. Water and foam for large fires.

Special Fire Fighting Procedures: Vapors are exceedingly irritating when inhaled. A self-contained breathing apparatus should be available to firemen.

Unusual Fire and Explosion Hazards: None.

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SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

Manufacturer's Name	Manufacturer's D-U-N-S No. 00911-8563	Emergency Telephone Numbers
HEXCEL CORPORATION - Chemical Products Division		(818) 882-3022
Address	(800) 433-5072 (Except CA)	
20701 Nordhoff Street - PO Box 2197 - Chatsworth, California 91311	(800) 367-7527 (Calif. only)	
Chemical Name and Synonyms:	Trade Name and Synonyms:	
Polyurethane Prepolymer and Hardener	HEXCEL 164 COMPOUND	

Chemical Family:

Polyurethane

Formula:

Prepolymer and Polyol Hardener
100-A/83-B

SECTION II: HAZARDOUS INGREDIENTS

CAS No.(s)	In Part A	%	TLV (Units)	CAS No.(s)	In Part B	%	TLV (Units)
26471-62-5	Free Monomeric TDI	15-25	0.01	257-23-16-4	Mixed polyfunctional Polyols	65-80	Not est.
68154-21-2	High Mw Polyol/TDI Polymer	58-70	Not est.	8001-79-4	Aliphatic Diol and Glycol Ether blend	8-20	Not est.
26761-40-0	Aromatic Alkyl Ester	15-25	Not est.	110-63-4	Aromatic Alkyl Ester	2-10	Not est.
				124-16-3	Cyclic Amide	1- 6	Not est.
				131-17-9	Phenyl Mercuric Propionate	0.5	Not est.
				872-50-4	Black dye	Trace	Not app.
				103-27-5			
				8002-02-5			

CARCINOGENIC LISTINGS OF INGREDIENTS BY OSHA, NTP, OR IARC

TDI

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SECTION III: PHYSICAL DATA

Boiling Point (°F):	Part A: Greater than 460°F	Specific Gravity (H ₂ O = 1):	Part A: 1.13
	Part B: Not available		Part B: 0.98

Vapor Pressure (mm Hg.):	Part A: 0.01mm Hg at 75°F	Percent Volatile:	Part A: Less than 0.01
	Part B: 0.01mm Hg at 75°F		Part B: Less than 0.03

Vapor Density (air = 1): Unknown

Evaporation Rate: Not applicable

Solubility in Water: Part A: Reactive Part B: Slightly soluble

Appearance and Odor: Part A: Amber liquid - sharp characteristic odor
Part B: Amber liquid - bland odor

Part A FLAMMABILITY (NFPA) - 0 SECTION IV: FIRE AND EXPLOSION HAZARD DATA Part B FLAMMABILITY (NFPA) - 1

Flash Point (Method Used):	Part A: 290°F	Flammable Limits:	Unknown
	Part B: 265°F COC		

Extinguishing Media: CO₂ or dry chemical for small fires. Water and foam for large fires.

Special Fire Fighting Procedures: Vapors are exceedingly irritating when inhaled. A self-contained breathing apparatus should be available to firemen.

Unusual Fire and Explosion Hazards: None

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SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

Manufacturer's Name	Manufacturer's D-U-N-S No. 00911-8563	Emergency Telephone Numbers
HEXCEL CORPORATION - Chemical Products Division		(818) 882-3022
Address	(800) 433-5072 (Except CA)	
20701 Nordhoff Street - PO Box 2197 - Chatsworth, California 91311	(800) 367-7527 (Calif. only)	
Chemical Name and Synonyms:	Trade Name and Synonyms:	
Polyurethane Prepolymer	URALITE 3110 Prepolymer	

Chemical Family:

Polyurethane

Formula:

Prepolymer (see below)

DOT STATUS:

Not regulated by DOT

SHIPPING NOMENCLATURE:

Plastic, Liquid, NOI

HAZARD CLASS

None

UN/NA Number

None

SECTION II: HAZARDOUS INGREDIENTS

CAS No.(s)		%	TLV (Units)
26471-62-5	Free Monomeric TDI	7-11	0.01
9040-19-1	Polyether Polyol/TDI Polymer	89-93	Not established

CARCINOGENIC LISTINGS OF INGREDIENTS BY OSHA, NTP, ACGIH, NIOSH, OR IARC

TDI

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SECTION III: PHYSICAL DATA

Boiling Point (°F):

Greater than 460°F

Specific Gravity (H₂O = 1):

1.08

Vapor Pressure (mm Hg.):

0.01mm Hg at 75°F

Percent Volatile:

Nil

Vapor Density (air = 1): Unknown

Evaporation Rate: Not applicable

Solubility in Water: Reactive

Appearance and Odor: Water white to light amber - sharp characteristic odor

FLAMMABILITY (NFPA) - 0

SECTION IV: FIRE AND EXPLOSION HAZARD DATA

Flash Point (Method Used):

350°F

Flammable Limits:

Unknown

Extinguishing Media: CO₂ or dry chemical for small fires. Water and foam for large fires.

Special Fire Fighting Procedures: Vapors are exceedingly irritating when inhaled. A self-contained breathing apparatus should be available to firemen.

Unusual Fire and Explosion Hazards: None

(HEALTH (NFPA) - 2 to 3

SECTION V: HEALTH HAZARD DATA

Threshold Limit Value: Not established.

Conditions to Avoid: Prevent contact with skin and eyes. Do not breathe vapors.Primary Routes of Entry: Inhalation, skin contact.Effects of Overexposure: Vapors are exceedingly irritating to mucous membrane and eyes. Can cause acute temporary chest discomfort and breathing difficulty. Skin contact may cause sensitization.Aggravated Medical Conditions: Pre-existing eye, skin, and respiratory disorders may be aggravated by exposure to this product.Emergency and First Aid Procedures: Skin Contact: Prompt washing with 99% isopropyl alcohol followed by washing with soap and water. Ingestion: Call a physician at once. Induce vomiting upon advice of a physician. Eye Contact: Irrigate promptly with clear water for 15 minutes. Call a physician. Inhalation: Treat symptomatically; vaso-dilators, fresh air, oxygen. Call a physician.

REACTIVITY (NFPA) - 1

SECTION VI: REACTIVITY DATA

Conditions to Avoid: Avoid heat.STABILITY: Stable: XIncompatibility (Materials to Avoid): Avoid contact with water, alcohols, strong bases, metal compounds or surface active materials.Hazardous Decomposition Products: Combustion may result in carbon monoxide, carbon dioxide, oxides of nitrogen.

HAZARDOUS

Conditions to Avoid:Moisture contamination may form CO₂ gas pressure.

POLYMERIZATION

Will Not Occur: X

SECTION VII: SPILL OR LEAK PROCEDURES

Steps to be Taken in Case Material is Released or Spilled: Ventilate area thoroughly. Spilled compound should be absorbed in sawdust or other absorbants. Store temporarily in an open container. Absorbed prepolymer should be treated with a solution of water, ammonia, and isopropanol before disposal.Waste Disposal Method: Contain in sealed containers. Dispose of in chemical waste landfill or use controlled incineration. Disposal must be in accordance with all federal, state, and local environmental control regulations with respect to health, water, land, or air pollution. If questions arise, consult a certified environmental waste disposal contractor. RCRA Hazardous Waste Number: TDI U-233.

PPE (HMIS) - G

SECTION VIII: SPECIAL PROTECTION INFORMATION

Respiratory Protection (specify type): If used in an enclosed area, use an air supplied mask or respirator with cannister for organic vapors.

VENTILATION

Local Exhaust: If handled indoors, provide mechanical exhaust ventilation.Mechanical (General): PreferredProtective Gloves: Rubber or neoprene.Eye Protection: Safety glasses and face shield.Other Protective Equipment: Rubber or plastic aprons.

SECTION IX: SPECIAL PRECAUTIONS

Precautions to be Taken in Handling and Storing: Store in cool dry area in tightly closed containers.Other Precautions: Avoid contact with skin or clothing. Contaminated clothing must be laundered before wearing. Contaminated shoes must be thoroughly cleaned or discarded.

Prepared by PW Cuthbert

November 12, 1987

Date

os10a

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SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

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HEXCEL CORPORATION - Chemical Products Division		(818) 882-3022
Address		(800) 433-5072 (Except Calif.)
20701 Nordhoff Street - PO Box 2197 - Chatsworth, California 91311		(800) 367-7527 (Calif. only)
Chemical Name and Synonyms:	Trade Name and Synonyms:	
Polyurethane Prepolymer and Hardener	URALITE 3111	
Chemical Family:	Formula:	
Polyurethane	Prepolymer and Amine Polyol Hardener 100-A/46-B	
DOT STATUS:	SHIPPING NOMENCLATURE:	HAZARD CLASS
Not regulated by DOT	Plastic, Liquid, N01	None
		UN/NA Number
		None

SECTION II: HAZARDOUS INGREDIENTS

CAS No.(s)	In Part A	%	TLV (Units)	CAS No.(s)	In Part B	%	TLV (Units)
26471-62-5	Free Monomeric TDI	3-10	0.01 ppm (Air)	25322-69-4	Mixed Polypropylene Glycol Polyols	45-60	Not est.
9040-19-1	Polypropylene Glycol/Polymer	90-97	Not est.	101-14-4	*4,4'-Methylene bis 2-orthochloro-aniline) *(MBOCA)	15-30	20 ppb (Skin)
				10024-58-5	Mixed Dialkyl carboxylates of polyethylene glycol	15-30	Not est.
				106-10-5			
				301-08-6	Lead Octoate	< 0.5	0.05 Mg/M ₃ as lead

***** CARCINOGENIC LISTINGS OF INGREDIENTS BY OSHA, NTP, ACGIH, NIOSH, OR IARC *****

MBOCA and TDI

***MBOCA** - Long term toxicity studies using MBOCA were conducted in three species of laboratory animals: rats, mice and dogs. These studies were designed to assess the effects of prolonged exposures to MBOCA. When MBOCA was administered in food over the major portion of the lives of the test animals, all three species developed malignant tumors. Rats developed tumors at several body sites. These studies clearly demonstrate that MBOCA is a carcinogen in rats, mice, and dogs.

***TDI** - NTP 4th Annual Report, based on stomach tube feeding studies (oral gavage technique), whereby an increase in tumors in rats and mice was observed. These studies are contradicted by lifetime inhalation studies on rats and mice conducted by The International Isocyanate Institute whereby no increase in tumors was observed on contact.

SECTION III: PHYSICAL DATA

Boiling Point (°F): Part A: 460°F	Specific Gravity (H ₂ O = 1): Part A: 1.05
Part B: Not available	Part B: 1.057
Vapor Pressure (mm Hg.): Part A: 0.01mm Hg at 75°F	Percent Volatile: Part A: Less than 0.01
Part B: 0.001mm Hg at 75°F	Part B: Less than 0.03
Vapor Density (air = 1): Unknown	Evaporation Rate: Not applicable
Solubility in Water: Part A: Reactive	Part B: Slightly soluble
Appearance and Odor: Part A: Water white to light amber - sharp characteristic odor	
Part B: Light amber - rather sweet odor	

Part A FLAMMABILITY (NFPA) - 1 SECTION IV: FIRE AND EXPLOSION HAZARD DATA Part B FLAMMABILITY NFPA) - 1

Flash Point (Method Used): Flammable Limits: Unknown

Part A: 280°F COC Part B: 400°F COC

Extinguishing Media: CO₂ or dry chemical for small fires. Water and foam for large fires.

Special Fire Fighting Procedures: Vapors are exceedingly irritating when inhaled. A self-contained breathing apparatus should be available to firemen.

Unusual Fire and Explosion Hazards: None.

Threshold Limit Value: Part A: Not established.

Part B: Not established

Conditions to Avoid: Prevent skin and eye contact. Avoid breathing vapors.

Primary Routes of Entry: Skin contact, inhalation.

Effects of Overexposure: Part A: Vapors are exceedingly irritating to mucous membrane and eyes. Can cause chest pain, severe coughing, shortness of breath and asthma-like symptoms. Skin contact may cause sensitization. Part B: May cause skin irritation or irritation to mucous membranes. MBOCA may be absorbed through the skin. Ingestion may cause poisoning and cyanosis.

Aggravated Medical Conditions: Pre-existing eye, skin, and respiratory disorders may be aggravated by exposure to this product.

Emergency and First Aid Procedures: Skin Contact: Prompt washing with 99% isopropyl alcohol followed by washing with soap and water. Ingestion: Call a physician at once. Induce vomiting upon advice of a physician.

Eye Contact: Irrigate promptly with clear water for 15 minutes. Call a physician. Inhalation: Treat symptomatically; vaso-dilators, fresh air, oxygen. Call a physician.

Part A REACTIVITY (NFPA) - 1

SECTION VI: REACTIVITY DATA Part B REACTIVITY (NFPA) - 1

Conditions to Avoid: Avoid heat, moisture contamination and cross contamination between Part A and Part B. Heating Part B in excess of 400°F may result in hazardous MBOCA fumes.

STABILITY:

Stable: X

Incompatibility (Materials to Avoid): Avoid contact with water, alcohols, strong bases, metal compounds or surface active materials.

Hazardous Decomposition Products: Combustion may result in carbon monoxide, carbon dioxide, oxides of nitrogen, chlorinated hydrocarbons, hydrogen chloride, chlorine.

HAZARDOUS

Conditions to Avoid: Moisture contamination may form CO₂ gas pressure.

POLYMERIZATION

Will Not Occur: X

SECTION VII: SPILL OR LEAK PROCEDURES

Steps to be Taken in Case Material is Released or Spilled: Ventilate area thoroughly. Spilled compound should be absorbed in sawdust or other absorbants. Store temporarily in an open container. Absorbed Part A should be treated with a solution of water, ammonia, and isopropanol before disposal. NOTE: Wear impermeable gloves and respirator while cleaning up spills.

Waste Disposal Method: Contain in sealed containers. Dispose of in chemical waste landfill or use controlled incineration. Disposal must be in accordance with all federal, state, and local environmental control regulations with respect to health, water, land, or air pollution. If questions arise, consult a certified environmental waste disposal contractor. RCRA Hazardous Waste Number: TDI U-223; MBOCA U-156

Part A PPE (HMIS) - G

SECTION VIII: SPECIAL PROTECTION INFORMATION

Part B PPE(HMIS) - C

Respiratory Protection (specify type): If used in an enclosed area, use an air supplied mask or respirator with cannister for organic vapors.

Local Exhaust: If handled indoors, provide local mechanical exhaust ventilation.

VENTILATION

Mechanical (General): Preferred

Protective Gloves:

Rubber or neoprene

Eye Protection:

Safety glasses, goggles, or face shield

Other Protective Equipment: Rubber or plastic aprons.

SECTION IX: SPECIAL PRECAUTIONS

Precautions to be Taken in Handling and Storing: Store in cool dry area in tightly closed containers.

Other Precautions: Avoid contact with skin or clothing. Contaminated clothing must be laundered before wearing. Contaminated shoes must be thoroughly cleaned or discarded. Wash off skin contact immediately.

P.W. Cuthbert

Revision A March 10, 1988

Prepared by PW Cuthbert

Date

os5a

SECTION I: MATERIAL AND MANUFACTURER IDENTIFICATION

Manufacturer's Name	Manufacturer's D-U-N-S No. 00911-8563	Emergency Telephone Numbers
HEXCEL CORPORATION - Chemical Products Division		(818) 882-3022
Address		(800) 433-5072 (Except Calif.)
20701 Nordhoff Street - PO Box 2197 - Chatsworth, California 91311		(800) 367-7527 (Calif. only)
<u>Chemical Name and Synonyms:</u>		<u>Trade Name and Synonyms:</u>
Polyurethane Prepolymer and Hardener		URALITE 3121
<u>Chemical Family:</u>		<u>Formula:</u>
Polyurethane		Prepolymer and Amine-Polyol Hardener 100-A/80-B

DOT STATUS:
Not regulated by DOT

SHIPPING NOMENCLATURE:
Plastic, Liquid, NOI

HAZARD CLASS
None

UN/NA Number
None

SECTION II: HAZARDOUS INGREDIENTS

CAS No.(s)	In Part A	%	TLV (Units)	CAS No.(s)	In Part B	%	TLV (Units)
26471-62-5	Free Monomeric TDI	8-18	0.01 ppm (Air)	101-14-4	*4,4'-Methylene bis 2-orthochloroaniline	20-35	20 ppb (skin)
9040-19-1	Polypropylene Glycol/ Polymer	82-92	Not est.	25322-69-4	* (MBOCA)		
				301-08-6	Mixed Polypropylene Glycol Polyols	65-80	Not est.
					Lead Octoate	Less than 0.5	0.05 Mg/M ₃ as lead

***** CARCINOGENIC LISTINGS OF INGREDIENTS BY OSHA, NTP, ACGIH, NIOSH, OR IARC *****

MBOCA and TDI

*MBOCA - Long term toxicity studies using MBOCA were conducted in three species of laboratory animals: rats, mice and dogs. These studies were designed to assess the effects of prolonged exposures to MBOCA. When MBOCA was administered in food over the major portion of the lives of the test animals, all three species developed malignant tumors. Rats developed tumors at several body sites. These studies clearly demonstrate that MBOCA is a carcinogen in rats, mice, and dogs.

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SECTION III: PHYSICAL DATA

<u>Boiling Point (°F):</u> Part A: 460°F	<u>Specific Gravity (H₂O = 1):</u> Part A: 1.113
Part B: Not available	Part B: 1.084
<u>Vapor Pressure (mm Hg.):</u> Part A: 0.01mm Hg at 75°F	<u>Percent Volatile:</u> Part A: Less than 0.01
Part B: 0.001mm Hg at 75°F	Part B: Less than 0.01
<u>Vapor Density (air = 1):</u> Unknown	<u>Evaporation Rate:</u> Not applicable
<u>Solubility in Water:</u> Part A: Reactive	Part B: Very slightly soluble
<u>Appearance and Odor:</u> Part A: Water white to light amber - sharp characteristic odor	
Part B: Light amber - low odor	

Part A FLAMMABILITY (HMIS) - 1 SECTION IV: FIRE AND EXPLOSION HAZARD DATA Part B FLAMMABILITY (HMIS) - 1

Flash Point (Method Used): Part A: 280°F COC Part B: 400°F COC

Extinguishing Media: CO₂ or dry chemical for small fires. Water and foam for large fires.

Special Fire Fighting Procedures: Vapors are exceedingly irritating when inhaled. A self-contained breathing apparatus should be available to firemen.

Unusual Fire and Explosion Hazards: None.

Part A HEALTH (NFPA) - 2 to 3

SECTION V: HEALTH HAZARD DATA Part B HEALTH (NFPA) - 3

Threshold Limit Value: Part A: Not established.

Part B: Not established

Conditions to Avoid: Prevent skin and eye contact. Avoid breathing vapors.Primary Routes of Entry: Skin contact, inhalation.Effects of Overexposure: Part A: Vapors are exceedingly irritating to mucous membrane and eyes. Can cause chest pain, severe coughing, shortness of breath and asthma-like symptoms. Skin contact may cause sensitization. Part B: May cause skin irritation or irritation to mucous membranes. MBOCA may be absorbed through the skin. Ingestion may cause poisoning and cyanosis.Aggravated Medical Conditions: Pre-existing eye, skin, and respiratory disorders may be aggravated by exposure to this product.Emergency and First Aid Procedures: Skin Contact: Prompt washing with 99% isopropyl alcohol followed by washing with soap and water. Ingestion: Call a physician at once. Induce vomiting upon advice of a physician.Eye Contact: Irrigate promptly with clear water for 15 minutes. Call a physician. Inhalation: Treat symptomatically; vaso-dilators, fresh air, oxygen. Call a physician.

Part A REACTIVITY (NFPA) - 1

SECTION VI: REACTIVITY DATA Part B REACTIVITY (NFPA) - 1

Conditions to Avoid: Avoid heat, moisture contamination and cross contamination between Part A and Part B. Heating Part B in excess of 400°F may result in hazardous MBOCA fumes.

STABILITY:

Stable: XIncompatibility (Materials to Avoid): Avoid contact with water, alcohols, strong bases, metal compounds or surface active materials.Hazardous Decomposition Products: Combustion may result in carbon monoxide, carbon dioxide, oxides of nitrogen, chlorinated hydrocarbons, hydrogen chloride, chlorine.

HAZARDOUS

Conditions to Avoid: Moisture contamination may form CO₂ gas pressure.

POLYMERIZATION

Will Not Occur: X

SECTION VII: SPILL OR LEAK PROCEDURES

Steps to be Taken in Case Material is Released or Spilled: Ventilate area thoroughly. Spilled compound should be absorbed in sawdust or other absorbants. Store temporarily in an open container. Absorbed Part A should be treated with a solution of water, ammonia, and isopropanol before disposal. NOTE: Wear impermeable gloves and respirator while cleaning up spills.Waste Disposal Method: Contain in sealed containers. Dispose of in chemical waste landfill or use controlled incineration. Disposal must be in accordance with all federal, state, and local environmental control regulations with respect to health, water, land, or air pollution. If questions arise, consult a certified environmental waste disposal contractor. RCRA Hazardous Waste Number: TDI U-223; MBOCA U-156

Part A PPE (HMIS) - G

SECTION VIII: SPECIAL PROTECTION INFORMATION

Part B PPE(HMIS - C

Respiratory Protection (specify type): If used in an enclosed area, use an air supplied mask or respirator with cannister for organic vapors.Local Exhaust: If handled indoors, provide local mechanical exhaust ventilation.

VENTILATION

Mechanical (General): PreferredProtective Gloves:

Rubber or neoprene

Eye Protection:

Safety glasses, goggles, or face shield

Other Protective Equipment: Rubber or plastic aprons.

SECTION IX: SPECIAL PRECAUTIONS

Precautions to be Taken in Handling and Storing: Store in cool dry area in tightly closed containers.Other Precautions: Avoid contact with skin or clothing. Contaminated clothing must be laundered before wearing. Contaminated shoes must be thoroughly cleaned or discarded. Wash off skin contact immediately.

P. M. Cuthbert
Prepared by PW Cuthbert

Rev. B May 21, 1988
Date

os4b



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EMERGENCY PHONE 1-800-OLIN-911

MATERIAL SAFETY DATA

SECTION I - IDENTIFICATION

MSDS FILE 563

CHEMICAL NAME & SYNONYMS Toluene Diisocyanate 80-20		
CHEMICAL FAMILY Isocyanate	FORMULA $C_9H_6N_2O_2$	PRODUCT TDI 80-20
DESCRIPTION Clear colorless to pale yellow liquid with sharp pungent odor		CAS NO. 26471-62-5

SECTION II - NORMAL HANDLING PROCEDURES

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE

Do not take internally. Do not get in eyes, on skin or clothing. Upon contact with skin or eyes, wash off with water. Avoid breathing mist or vapor. Protect against physical damage. Store in a cool, dry, well-ventilated place, away from areas where a fire hazard may be acute. Outside or detached storage is preferred. Blanket storage tanks with inert gas (nitrogen) or dry air. Separate from oxidizing materials.

PROTECTIVE EQUIPMENT

EYES Goggles

GLOVES Rubber, NBR or PVA

OTHER Coveralls, impervious footwear

VENTILATION REQUIREMENTS

As required to keep airborne concentrations below TLV

SECTION III - HAZARDOUS INGREDIENTS

BASIC MATERIAL	OSHA PEL	LD50	LC50	SIGNIFICANT EFFECTS
Toluene-2,4-diisocyanate	0.02 ppm ceiling	5.8 g/kg (rat)	10 ppm/4 hrs (mouse) (mouse)	Skin, eye, mucous membrane irritation. Pulmonary irritant. Allergic sensitization to skin and respiratory tract. May cause asthma attacks.
Toluene-2,6-diisocyanate	None established	No data	11 ppm/4 hrs-mouse	Irritation

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT 270°F COC METHOD	OSHA CLASSIFICATION Not Regulated (Ignitable)	FLAMMABLE	LOWER	UPPER
		EXPLOSIVE LIMIT	0.9%	9.5%
EXTINGUISHING MEDIA Water, carbon dioxide or dry chemical. Use water to keep the exposed containers cool.				
SPECIAL FIRE HAZARD & FIRE FIGHTING PROCEDURES Water spray should be used to cool fire exposed containers and/or to disperse unignited vapors. Use NIOSH/MSHA approved positive pressure self-contained breathing apparatus when any material is involved in a fire.				

SECTION V - HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE 0.005 ppm TWA, 0.02 ppm STEL - 2,4 TDI (ACGIH 1986-87)
SYMPTOMS OF OVER EXPOSURE May cause irritation to eyes, throat, lungs, stomach, skin. Allergic sensitization to skin and respiratory tract. May cause asthma attacks
EMERGENCY FIRST-AID PROCEDURES
IN Immediately flush thoroughly with water for 15 minutes, call a physician.
EYES Immediately flush thoroughly with water for 15 minutes, call a physician.
INGESTION Immediately drink water to dilute.

SECTION VI - TOXICOLOGY (PRODUCT)

ACUTE ORAL LD 50
5.8 g/kg (rats)
ACUTE DERMAL LD 50
> 2 g/kg (rabbits)
ACUTE INHALATION LC 50
10 ppm/4 hrs (mouse)

CARCINOGENICITY Oral Exposure-Positive NTP Bioassay
MUTAGENICITY Not known to be mutagenic
EYE IRRITATION Irritation and/or burns
PRIMARY SKIN IRRITATION
Irritation and/or burns

PRINCIPAL ROUTES OF ABSORPTION

Inhalation, dermal

EFFECTS OF ACUTE EXPOSURE May cause irritation to lungs, eyes, throat, stomach, skin. Allergic sensitization of skin and respiratory tract. Corneal injury may occur.

EFFECTS OF CHRONIC EXPOSURE Damage/allergic sensitization to lungs. Inhalation studies indicate not carcinogenic. Carcinogenic risk from industrial use is not significant.

SECTION VII - SPILL AND LEAKAGE PROCEDURES (CONTROL PROCEDURES)

ACTION FOR MATERIAL RELEASE OR SPILL

Wear NIOSH/MSHA approved positive pressure supplied air respirator. Follow OSHA regulations for respirator use (see 29 CFR 1910.134). Wear goggles, coveralls and impervious gloves and boots. Add dry non-combustible absorbent, sweep up material and place in an approved DOT container. Add an equal amount of neutralizing solution to the container (90-95% water, 5-10% ammonia). Clean remaining surfaces with neutralizing solution and add this to container. Isolate container in a well-ventilated place and do not seal for 24 hrs. Ammonia vapors may be generated until solution is neutralized. Wash all contaminated clothing before reuse. In the event of a large spill use the telephone number shown on the front of this sheet.

TRANSPORTATION EMERGENCY, CONTACT CHEMTREC 800-424-9300

WASTE DISPOSAL METHOD

Dispose of contaminated product, empty containers and materials used in cleaning up spills or leaks in a manner approved for this material. Consult appropriate Federal, State and local regulatory agencies to ascertain proper disposal procedures.

SECTION VIII - SHIPPING DATA

D.O.T. Toluene diisocyanate Poison B UN 2078

SECTION IX - REACTIVITY DATA

STABLE ☒ UNSTABLE ☐ AT ☐ C ☐ F

HAZARDOUS
POLYMERIZATION

MAY OCCUR ☒
WILL NOT OCCUR ☐

CONDITIONS TO AVOID

Water or incompatible materials in a closed system, excess heat

INCOMPATIBILITY (MATERIAL TO AVOID)

Acids, bases and alcohols, surface active materials

HAZARDOUS DECOMPOSITION PRODUCTS

Carbon monoxide, nitrogen oxides, hydrogen cyanide

SECTION X - PHYSICAL DATA

MELTING POINT 53-56°F	VAPOR PRESSURE .01mmHg, 20°C	VOLATILES No data
BOILING POINT 484°F	SOLUBILITY IN WATER Insoluble	EVAPORATION RATE No data
SPECIFIC GRAVITY (H ₂ O=1) 1.22	PH No data	VAPOR DENSITY (AIR=1) 6.0

INFORMATION: FURNISHED TO

FURNISHED BY DATE JUNE 19, 1987

Department of Environmental Hygiene and Toxicology
(203) 789-5436

Olin CORPORATION

120 Long Ridge Road, Stamford, Connecticut 06904

OCEAN® Network

EMERGENCY PHONE 1-800-OLIN-911

MATERIAL SAFETY DATA SHEET

Mobay Corporation
A Bayer USA INC. COMPANY

Bayer

DIVISION ADDRESS

MOBAY CORPORATION
Polyurethane Division
Mobay Road
Pittsburgh, PA 15205-9741

ISSUE DATE
SUPERSEDES

3/20/89
1/2/89

TRANSPORTATION EMERGENCY: CALL CHEMTREC
TELEPHONE NO: 800-424-9300; DISTRICT OF COLUMBIA: 202-483-7616

MOBAY NON-TRANSPORTATION EMERGENCY NO.:
(412) 923-1800

I. PRODUCT IDENTIFICATION

PRODUCT NAME.....: Mondur TD-80 (All Grades)
PRODUCT CODE NUMBER.....: E-002
CHEMICAL FAMILY.....: Aromatic Isocyanate
CHEMICAL NAME.....: Toluene Diisocyanate (TDI)
SYNONYMS.....: Benzene, 1,3-diisocyanato methyl-
CAS NUMBER.....: 26471-62-5
T.S.C.A. STATUS.....: This product is listed on the TSCA Inventory.
OSHA HAZARD COMMUNICATION
STATUS.....: This product is hazardous under the criteria of
the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200.
CHEMICAL FORMULA.....: $C_9H_6N_2O_2$

II. HAZARDOUS INGREDIENTS

COMPONENTS:	%:	OSHA-PEL	ACGIH-TLV
2,4-Toluene Diisocyanate* (TDI) CAS# 584-84-9	80	0.02 ppm STEL 0.005 ppm 8HR TWA	0.005 ppm TWA 0.02 ppm STEL
2,6-Toluene Diisocyanate* (TDI) CAS# 91-08-7	20	Not Established	Not Established

*For Section 302 and 313 SARA information refer to Page 6, Section IX, SARA.

III. PHYSICAL DATA

APPEARANCE.....: Liquid
COLOR.....: Water white to pale yellow
ODOR.....: Sharp, pungent
ODOR THRESHOLD.....: Greater than TLV of 0.005 ppm
MOLECULAR WEIGHT.....: 174
MELT POINT/FREEZE POINT....: Approx. 55°F (13°C) for TDI
BOILING POINT.....: Approx. 484°F (251°C) for TDI
VAPOR PRESSURE.....: Approx. 0.025 mmHg @ 77°F (25°C) for TDI
VAPOR DENSITY (AIR=1).....: 6.0 for TDI
pH.....: Not Applicable
SPECIFIC GRAVITY.....: 1.22 @ 77°F (25°C)
BULK DENSITY.....: 10.18 lbs/gal
SOLUBILITY IN WATER.....: Not Soluble. Reacts slowly with water at normal
room temperature to liberate CO₂ gas.
% VOLATILE BY VOLUME.....: Negligible

Product Code: E-002
Page 1 of 8

IV. FIRE & EXPLOSION DATA

FLASH POINT °F(°C).....: 260°F (127°C) Pensky-Martens Closed Cup

FLAMMABLE LIMITS -

Le1.....: 0.9%

Ue1.....: 9.5%

EXTINGUISHING MEDIA.....: Dry chemical (e.g. monoammonium phosphate, potassium sulfate, and potassium chloride), carbon dioxide, high expansion (proteinic) chemical foam, water spray for large fires. Caution: Reaction between water or foam and hot TDI can be vigorous.

SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:

Full emergency equipment with self-contained breathing apparatus and full protective clothing (such as rubber gloves, boots, bands around legs, arms and waist) should be worn by fire fighters. No skin surface should be exposed. During a fire, TDI vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. (See Section VIII). At temperatures greater than 350°F (177°C) TDI forms carbodiimides with the release of CO₂, which can cause pressure build-up in closed containers. Explosive rupture is possible. Therefore, use cold water to cool fire-exposed containers.

V. HUMAN HEALTH DATA

PRIMARY ROUTE(S) OF

ENTRY.....: Inhalation. Skin contact from liquid, vapors or aerosols.

EFFECTS AND SYMPTOMS OF OVEREXPOSURE

INHALATION

Acute Exposure. TDI vapors or mist at concentrations above the TLV can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). Persons with a preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the TLV with similar symptoms as well as asthma attack. Exposure well above the TLV may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). These effects are usually reversible. Chemical or hypersensitive pneumonitis, with flu-like symptoms (e.g., fever, chills), has also been reported. These symptoms can be delayed up to several hours after exposure.

Chronic Exposure. As a result of previous repeated overexposures or a single large dose, certain individuals may develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the TLV. These symptoms, which can include chest tightness, wheezing, cough, shortness of breath or asthmatic attack, could be immediate or delayed up to several hours after exposure. Similar to many non-specific asthmatic responses, there are reports that once sensitized an individual can experience these symptoms upon exposure to dust, cold air or other irritants. This increased lung sensitivity can persist for weeks and in severe cases for several years. Chronic overexposure to isocyanate has also been reported to cause lung damage (including decrease in lung function) which may be permanent. Sensitization can either be temporary or permanent.

V. HUMAN HEALTH DATA (Continued)

SKIN CONTACT

Acute Exposure. Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove.

Chronic Exposure. Prolonged contact can cause reddening, swelling, rash, scaling, blistering, and, in some cases, skin sensitization. Individuals who have developed a skin sensitization can develop these symptoms as a result of contact with very small amounts of liquid material or as a result of exposure to vapor.

EYE CONTACT

Acute Exposure. Liquid, aerosols or vapors are severely irritating and can cause pain, tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. However, damage is usually reversible. See Section VI for treatment.

Chronic Exposure. Prolonged vapor contact may cause conjunctivitis.

INGESTION

Acute Exposure. Can result in irritation and corrosive action in the mouth, stomach tissue and digestive tract. Symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.

Chronic Exposure. None Found

MEDICAL CONDITIONS

AGGRAVATED BY EXPOSURE... Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyperreactivity), skin allergies, eczema.

CARCINOGENICITY..... No carcinogenic activity was observed in lifetime inhalation studies in rats and mice (International Isocyanate Institute).

NTP..... The National Toxicology Program reported that TDI caused an increase in the number of tumors in exposed rats over those counted in non-exposed rats. The TDI was administered in corn-oil and introduced into the stomach through a tube. Based on this study, the NTP has listed TDI as a substance that may reasonably be anticipated to be a carcinogen in its Fourth Annual Report on Carcinogens.

IARC..... IARC has announced that it will list TDI as a substance for which there is sufficient evidence for its carcinogenicity in experimental animals but inadequate evidence for the carcinogenicity of TDI to humans (IARC Monograph 39).

OSHA..... Not listed.

EXPOSURE LIMITS

OSHA PEL..... 0.02 ppm STEL/0.005 ppm 8HR TWA for 2,4'-TDI

ACGIH TLV..... 0.005 ppm TWA/0.02 ppm STEL

VI. EMERGENCY & FIRST AID PROCEDURES

EYE CONTACT..... Flush with copious amounts of water, preferably lukewarm for at least 15 minutes holding eyelids open all the time. Refer individual to physician or an ophthalmologist for immediate follow-up.

VI. EMERGENCY & FIRST AID PROCEDURE (Continued)

SKIN CONTACT.....: Remove contaminated clothing immediately. Wash affected areas thoroughly with soap and water for at least 15 minutes. Tincture of green soap and water is also effective in removing isocyanates. Wash contaminated clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, then get medical attention. For lesser exposures, seek medical attention if irritation develops or persists after the area is washed.

INHALATION.....: Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Consult physician.

INGESTION.....: Do not induce vomiting. Give 1 to 2 cups of milk or water to drink. DO NOT GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Consult physician.

NOTE TO PHYSICIAN.....: Eyes. Stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision. Skin. This compound is a known skin sensitizer. Treat symptomatically as for contact dermatitis or thermal burns. Ingestion. Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound. Respiratory. This compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. An individual having a skin or pulmonary sensitization reaction to this material should be removed from exposure to any isocyanate.

VII. EMPLOYEE PROTECTION RECOMMENDATIONS

EYE PROTECTION.....: Liquid chemical goggles or full-face shield. Contact lenses should not be worn. If vapor exposure is causing irritation, use a full-face, air-supplied respirator.

SKIN PROTECTION.....: Chemical resistant gloves (butyl rubber, nitrile rubber, polyvinyl alcohol). However, please note that PVA degrades in water. Cover as much of the exposed skin area as possible with appropriate clothing. If skin creams are used, keep the area covered only by the cream to a minimum.

RESPIRATORY PROTECTION.....: An approved positive pressure air-supplied respirator is required whenever TDI concentrations are not known or exceed the Short-Term Exposure or Ceiling Limit of 0.02 ppm or exceed the 8-hour Time Weighted Average TLV of 0.005 ppm. An approved air-supplied respirator with full facepiece must also be worn during spray application, even if exhaust ventilation is used. For emergency and other conditions where the exposure limits may be greatly exceeded, use an approved, positive pressure self-contained breathing apparatus. TDI has poor warning properties since the odor at which TDI can be smelled is substantially higher than 0.02 ppm. Observe OSHA regulations for respirator use (29 CFR 1910.134).

VII. EMPLOYEE PROTECTION RECOMMENDATIONS (Continued)

VENTILATION.....: Local exhaust should be used to maintain levels below the TLV whenever TDI is handled, processed, or spray-applied. At normal room temperatures (70°F) TDI levels quickly exceed the TLV unless properly ventilated. Standard reference sources regarding industrial ventilation (e.g., ACGIH Industrial Ventilation) should be consulted for guidance about adequate ventilation.

MONITORING.....: TDI exposure levels must be monitored by accepted monitoring techniques to ensure that the TLV is not exceeded. (Contact Mobay for guidance). See Volume 1 (Chapter 17) and Volume 3 (Chapter 3) in Patty's Industrial Hygiene and Toxicology for sampling strategy.

MEDICAL SURVEILLANCE.....: Medical supervision of all employees who handle or come in contact with TDI is recommended. These should include preemployment and periodic medical examinations with respiratory function tests (FEV, FVC as a minimum). Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with TDI. Once a person is diagnosed as sensitized to TDI, no further exposure can be permitted.

OTHER.....: Safety showers and eyewash stations should be available. Educate and train employees in safe use of product. Follow all label instructions.

VIII. REACTIVITY DATA

STABILITY.....: Stable under normal conditions.

POLYMERIZATION.....: May occur if in contact with moisture or other materials which react with isocyanates. Self-reaction may occur at temperatures over 350°F (177°C) or at lower temperatures if sufficient time is involved. See Section IV.

INCOMPATIBILITY

(MATERIALS TO AVOID).....: Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum. Reacts with water to form heat, CO₂, and insoluble ureas.

HAZARDOUS DECOMPOSITION

PRODUCTS.....: By high heat and fire: carbon monoxide, oxides of nitrogen, traces of HCN, TDI vapors and mist.

IX. SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment, including respiratory equipment during clean-up. (See Section VII).

Major Spill: Call Mobay at 412/923-1800. If transportation spill, call CHEMTREC 800/424-9300. If temporary control of isocyanate vapor is required, a blanket of protein foam (available at most fire departments) may be placed over the spill. Large quantities may be pumped into closed, but not sealed, container for disposal.

IX. SPILL OR LEAK PROCEDURES (Continued)

Minor Spill: Absorb isocyanate with sawdust or other absorbent, shovel into suitable unsealed containers, transport to well-ventilated area (outside) and treat with neutralizing solution: mixture of water (80%) with non-ionic surfactant Tergitol TMN-10 (20%), or; water (90%), concentrated ammonia (3-8%) and detergent (2%). Add about 10 parts of neutralizer per part of isocyanate, with mixing. Allow to stand uncovered for 48 hours to let CO₂ escape.

Clean-up: Decontaminate floor with decontamination solution letting stand for at least 15 minutes.

CERCLA (SUPERFUND) REPORTABLE QUANTITY: 100 pounds for TDI

WASTE DISPOSAL METHOD.....: Follow all federal, state or local regulations. TDI must be disposed of in a permitted incinerator or landfill. Incineration is the preferred method for liquids. Solids are usually incinerated or landfilled. Empty containers must be handled with care due to product residue. Decontaminate containers prior to disposal. Empty decontaminated containers should be crushed to prevent reuse. **DO NOT HEAT OR CUT EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH.** (See Sections IV and VIII). Vapors and gases may be highly toxic.

RCRA STATUS.....: TDI is listed as a hazardous waste (No. U-223) under Title 40 Code of Federal Regulations, Section 261.33 (f). The residue from decontaminating a TDI spill is also classified as a hazardous waste under Section 261.3 (c)(2) or RCRA.

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT (SARA), TITLE III:

Section 302 - Extremely Hazardous Substances: 2,4-Toluene Diisocyanate (TDI)
CAS# 584-84-9 = 80%

2,6-Toluene Diisocyanate (TDI)
CAS# 91-08-7 = 20%

Section 313 - Toxic Chemicals: 2,4-Toluene Diisocyanate (TDI)
CAS# 584-84-9 = 80%

2,6-Toluene Diisocyanate (TDI)
CAS# 91-08-7 = 20%

X. SPECIAL PRECAUTIONS & STORAGE DATA

STORAGE TEMPERATURE

(MIN./MAX.).....: 70°F (21°C)/90°F (32°C)

AVERAGE SHELF LIFE.....: 12 months

SPECIAL SENSITIVITY

(HEAT, LIGHT, MOISTURE):. If container is exposed to high heat, 375°F (177°C) it can be pressurized and possibly rupture. TDI reacts slowly with water to form polyureas and liberates CO₂ gas. This gas can cause sealed containers to expand and possibly rupture.

PRECAUTIONS TO BE TAKEN

IN HANDLING AND STORING.: Store in tightly closed containers to prevent moisture contamination. Do not reseal if contamination is suspected. Prevent all contact. Do not breathe the vapors. Warning properties (irritation of the eyes, nose and throat or odor) are not adequate to prevent chronic overexposure from inhalation. This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations. Exposure to vapors of heated TDI can be extremely dangerous. Employee education and training in safe handling of this product are required under the OSHA Hazard Communication Standard.

XI. SHIPPING DATA

D.O.T. SHIPPING NAME.....: Toluene Diisocyanate
TECHNICAL SHIPPING NAME....: Toluene Diisocyanate (TDI)
D.O.T. HAZARD CLASS.....: Poison B
UN/NA NO.....: UN 2078
PRODUCT RQ.....: 100 pounds
D.O.T. LABELS.....: Poison
D.O.T. PLACARDS.....: Poison
FRT. CLASS BULK.....: Toluene Diisocyanate
FRT. CLASS PKG.....: Chemicals, NOI (Toluene Diisocyanate) NMFC 60000
PRODUCT LABEL.....: Mondur TD-80 Product Label

XII. ANIMAL TOXICITY DATA

ACUTE TOXICITY

ORAL, LD50.....: Range of 4130-6170 mg/kg (Rats and Mice)
DERMAL, LD50.....: Greater than 10,000 mg/kg (Rabbits)
INHALATION, LC50.(4 hr):. Range of 16-50 ppm (Rat), 10 ppm (Mouse),
11 ppm (Rabbit), 13 ppm (Guinea Pig).
EYE EFFECTS.....: Severe eye irritant capable of inducing corneal
opacity.

SKIN EFFECTS.....: Moderate skin irritant. Primary dermal
irritation score: 4.12/8.0 (Draize). However, repeated or prolonged
contact may culminate in severe skin irritation and/or corrosion.

SENSITIZATION.....: Skin sensitizer in guinea pigs. One study
using guinea pigs reported that repeated skin contact with TDI caused
respiratory sensitization. Although poorly defined in experimental animal
models, TDI is known to be a pulmonary sensitizer in humans. In addition,
there is some evidence that cross-sensitization between different types of
diisocyanates may occur.

SUB-CHRONIC/CHRONIC TOXICITY: Sub-chronic and chronic animal studies show
that the primary effects of inhaling vapors and/or aerosols of TDI are
restricted to the pulmonary systems. Emphysema, pulmonary edema, pneumonitis
and rhinitis are common pathologic effects. Extended exposures to as low as
0.1 ppm TDI have induces pulmonary inflammation.

OTHER

CARCINOGENICITY.....: The NTP conducted carcinogenesis studies of a
commercial grade TDI using rats and mice in which the test material was
diluted in corn oil and administered by gavage. The investigators concluded
that TDI was carcinogenic in male and female rats (fibrosarcomas, pancreatic
adenomas, neoplastic liver nodules and mammary gland fibrosarcomas) and
female mice (hemangiosarcomas and hepatocellular adenomas). However,
chronic inhalation studies in which rats and mice were exposed to 0.05 and
0.15 ppm TDI (10-30 times recommended TLV, 8-hr level) induced no
treatment-related tumorigenic effects. In these studies, both exposure
levels produced extensive irritation to the nasal passages and upper
respiratory system of the test animals indicating that suitable effective
exposures were administered.

XII. ANIMAL TOXICITY DATA (Continued)

MUTAGENICITY.....: TDI is positive in the Ames assay with activation. However, mammalian cell transformation assays using human lung cells and Syrian hamster kidney cells were negative, as were micronucleus tests using rats and mice.

TERATOGENICITY.....: Rats were exposed to an 80:20 mixture of 2,4- and 2,6- toluene diisocyanate vapor at analytical concentrations of 0.021, 0.12 and 0.48 ppm. Minimal fetotoxicity was observed at a maternally toxic concentrations of 0.48 ppm. The NOEL for maternal and developmental toxicity was 0.12 ppm. No embryotoxicity or teratogenicity was observed.

AQUATIC TOXICITY.....: LC₅₀ - 96 hr (static): 165 mg/liter (Fathead minnow)
LC₅₀ - 96 hr (static): Greater than 508 mg/liter (Grass shrimp)
LC₅₀ - 24 hr (static): Greater than 500 mg/liter (Daphnia magna)

XIII. APPROVALS

REASON FOR ISSUE.....: Revising TLV in Sections II and V
PREPARED BY.....: G. L. Copeland
APPROVED BY.....: J. H. Chapman
TITLE.....: Manager, Product Safety - Polyurethane & Coatings

4.03 Submit a copy or reasonable facsimile of any hazard information (other than an MSDS) that is provided to your customers/users regarding the listed substance or any formulation containing the listed substance. Indicate whether this information has been submitted by circling the appropriate response.

Yes 1
 No 2

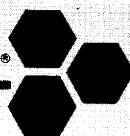
4.04 For each activity that uses the listed substance, circle all the applicable number(s) corresponding to each physical state of the listed substance during the activity listed. Physical states for importing and processing activities are determined at the time you import or begin to process the listed substance. Physical states for manufacturing, storage, disposal and transport activities are determined using the final state of the product.

CBI

[]

Activity	Physical State				
	Solid	Slurry	Liquid	Liquified Gas	Gas
Manufacture	1	2	3	4	5
Import	1	2	3	4	5
Process	1	2	3	4	5
Store	1	2	3	4	5
Dispose	1	2	3	4	5
Transport	1	2	3	4	5

[] Mark (X) this box if you attach a continuation sheet.



TECHNICAL DATA BULLETIN

URALITE 3111 (3113) URALITE 3167

Urethane Casting Elastomer
75 Shore A

DESCRIPTION:

URALITE 3111 (3113) Part A and URALITE 3167 Part B is a low viscosity, two-component urethane casting elastomer designed specifically to make flexible molds for use with thermosetting resins. URALITE 3111 (3113) Part A and URALITE 3167 Part B mixes, pours, and cures at room temperature into a tough, yet flexible mold to facilitate easy removal of intricately designed models or art objects. URALITE 3111 (3113) Part A and URALITE 3167 Part B is also useful for casting tough elastomeric parts.

USES:

- Furniture panels
- Art objects
- Urethane foams and water emulsified polyesters
- Polyester and epoxy resins
- Gaskets, casters, pads, and many other industrial part applications

HANDLING PROPERTIES:

	Test Methods	Value
Viscosity Part A at 77°F, cps	ASTM D-2393-71	4,050
Viscosity Part B at 77°F, cps	ASTM D-2393-71	475
Viscosity, mixed at 77°F, cps	ASTM D-2393-71	3,400
Work Life, minutes at 77°F (25°C) 300 gm mass		35
Gel Time, minutes at 77°F (25°C) 300 gm mass	ASTM D-2471-71	46
Mix Ratio, by weight		100-A/22.5-B
Mix Ratio, by volume		100-A/20-B
Color		Amber

PERFORMANCE PROPERTIES:

Shore Hardness, A	ASTM D-2240-68	75
Gel Time, minutes at 77°F (25°C) 300 gm mass	ASTM D-2471-71	45
Tensile Strength, psi	ASTM D-412-68	1,300
Elongation, %	ASTM D-412-68	375
Tear Strength, ppi	ASTM D-624 Die C	95
Split Tear, ppi	ASTM D-470	28

PERFORMANCE PROPERTIES: (Continued)

	Test Method	Value
Density, Cured, g/cc (lbs./in. ³)	ASTM D-792-66	1.099 (0.04)
Density, Part A, g/cc (lbs./gal.)	ASTM D-792-66	1.05 (8.76)
Part B, g/cc (lbs./gal.)	ASTM D-792-66	1.18 (9.84)

CURE CYCLE:

Demolding Time, hours at 77°F (25°C)	10-16
Demolding Time, hours at 175°F (79°C)	1-2
Complete Cure, days at 77°F (25°C)	3-5

These physical properties are representative of typical values obtained by tests conducted in the Chemical Products Division Laboratory.

STORAGE:

URALITE 3111 (3113) Part A and URALITE 3167 Part B should be stored in a cool, dry place. Shelf life is a minimum of one year in unopened containers when stored at 65-80°F (one year from date of shipment). If compound is below 60°F, warm to 70-75°F before use. Purge opened containers with dry nitrogen or 8440 INERT BLANKETING GAS before resealing.

SURFACE PREPARATION SUGGESTIONS:

Porous materials, such as plaster and wood, must have all surfaces that come in contact with URALITE 3111 (3113) Part A/URALITE 3167 Part B well sealed with a sealer which is compatible with urethane. Acrylic sealers and hard waxes are typical examples of sealers. Use multiple coatings of the sealer to form a high gloss finish. After the final coat of sealer has been applied and thoroughly dried, apply an even coat of PARTINGKOTE 8302. Wipe off any excess PARTINGKOTE 8302 so that a complete and uniform coating results.

NOTE: When bonding URALITE 3111 (3113) Part A/URALITE 3167 Part B to substrates, thoroughly clean and roughen to ensure a good bond. When bonding to metals, 8430 METAL PRIMER is recommended.

MIXING:

	Parts by weight	Parts by volume
Ratio:	URALITE 3111 Part A: 100	URALITE 3111 Part A: 100
	URALITE 3167 Part B: 22.5	URALITE 3167 Part B: 20

Make sure your mixing equipment is clean and dry. For mixing, a JIFFY MIXER and polyethylene tubs or pails are recommended. The polyethylene tubs or pails are recommended for use since they are easily cleaned of residue and may be reused. Weigh both components into the same container and stir slowly for four minutes, scraping the sides and bottom of the container periodically to include any unmixed material which may adhere to these surfaces. Care must be taken to avoid whipping air into the mixture. Pour the thoroughly mixed URALITE 3111 and URALITE 3167 carefully onto the prepared surface and allow to cure. Working pot life of URALITE 3111 and URALITE 3167 is approximately 35 minutes.

CURING:

Near ultimate physical properties are normally attained after three days at room temperature (77°F). Curing of URALITE 3111 and URALITE 3167 may be accelerated by utilizing a four hour room temperature set followed by four hours at 180°F. Demolding can usually be accomplished with 12-24 hours at room temperature.

HANDLING PRECAUTIONS:

FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN.

URALITE 3111 (3113) Part A:

This material contains free monomeric toluene diisocyanate (TDI). This chemical may cause skin irritation and sensitization as a result of prolonged contact. It is very irritating if the liquid comes in contact with the eyes. Also, in case of heavy contact with vapors, it may cause breathlessness and temporary chest discomfort. Again, as with any industrial chemical, ingestion is harmful.

URALITE 3167 Part B:

URALITE 3167 Part B contains 4,4'-methylene-Bis (2-Chloroaniline), MBOCA, and heavy metal catalyst. MBOCA is a carcinogen for some animals. When fed to rats at levels of 100 ppm for 18 months, tumors were found in the lungs and liver. Skin contact may be irritating and sensitizing. URALITE 3167 Part B is irritating to the eyes. Heavy contact with vapors may cause nausea. Ingestion of this industrial chemical would be very harmful.

HANDLING INSTRUCTIONS:

The wearing of gloves is recommended to avoid skin contact. Soiled clothing should be removed and cleaned before wearing again. Eye protection should also be worn. Adequate ventilation should be provided to prevent contact with vapors. Do not ingest.

FIRST AID:

Skin Contact: Wash with mild soap and water.

Eye Contact: Flush thoroughly with clean, cool water and obtain a physician's care.

Inhalation: If overexposure to vapors results in discomfort, remove the affected person to clean, fresh air. If symptoms persist, contact a physician for additional care and treatment.

Ingestion: Give copious quantities of water and/or milk promptly to dilute and seek medical aid immediately. Induce vomiting only on the advice of a physician.

CAUTION

CONSULT MATERIAL SAFETY DATA SHEET BEFORE OPENING.

Contains a small amount of unreacted isocyanate monomer and may irritate the skin and respiratory tract. Although little vapor is present when using this product, very sensitive persons may develop temporary asthma-like symptoms in unventilated work areas. Ventilation is recommended. Eye contact is very irritating and protection should be worn. If contact occurs, flush eye with water and obtain medical aid. If skin contact occurs, wash with soap and water. Swallowing is harmful as with most industrial plastics. If swallowed, induce vomiting upon advice of a physician.

WARRANTY The following is made in lieu of all warranties, express or implied. Seller's only obligation shall be to replace such quantity of this product which has proven to not substantially comply with the data presented in the Manufacturer's latest bulletin describing the product. In the event of the discovery of a non-conforming product, Seller shall not be liable for any property loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using user shall determine the suitability of the product for his intended use, and user assumes all risks and liability whatsoever in connection therewith. Statements relating to possible use of our product are not guarantees that such use is free of patent infringement or is approved by any government agency. The foregoing may not be changed except by an agreement signed by an officer of seller.



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URALITE® 3111 br 3113 PART A CAUTION

DO NOT OPEN OR USE UNTIL MANUFACTURER'S SAFETY
PRECAUTIONS ON SIDE PANEL ARE READ AND UNDERSTOOD.

NET WEIGHT: 42 LBS. 8 OZ:

MIX RATIOS: SEE PART B LABEL

INSTRUCTIONS

1. Follow surface preparation procedures in Technical Data Bulletin or Installation Practice.
2. With pre-measured kits, pour contents of Part B can into Part A can. Otherwise, weigh out parts per ratio on label. Mix Part A and B thoroughly, scraping sides and bottom of can frequently, until all streaks are eliminated.* Time required is approximately 3 minutes. Avoid whipping air into mix. Purge opened containers with BURP® before resealing to ensure maximum shelf life of unused material.
3. Cure may be obtained with a variety of time/temperature cycles. See Technical Data Bulletin or Installation Practice.

*Good mixing is essential to proper cure.

EMERGENCY TELEPHONE NUMBERS
(800) 433-5072 (EXCEPT CALIFORNIA)
(800) 367-7527 (CALIFORNIA ONLY)

CAUTION

CONSULT MATERIAL SAFETY DATA SHEET BEFORE OPENING.

Contains a small amount of unreacted isocyanate monomer and may irritate the skin and respiratory tract. Although little vapor is present when using this product, very sensitive persons may develop temporary asthma-like symptoms in unventilated work areas. Ventilation is recommended. Eye contact is very irritating and protection should be worn. If contact occurs, flush eye with water and obtain medical aid. If skin contact occurs, wash with soap and water. Swallowing is harmful as with most industrial plastics. If swallowed, induce vomiting upon advice of a physician.

WARRANTY The following is made in lieu of all warranties, express or implied. Seller's only obligation shall be to replace such quantity of this product which has proven to not substantially comply with the data presented in the Manufacturer's latest bulletin describing the product. In the event of the discovery of a non-conforming product, Seller shall not be liable for any property loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using user shall determine the suitability of the product for his intended use, and user assumes all risks and liability whatsoever in connection therewith. Statements relating to possible use of our product are not guarantees that such use is free of patent infringement or is approved by any government agency. The foregoing may not be changed except by an agreement signed by an officer of seller.



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URALITE® 3128 PART A CAUTION

DO NOT OPEN OR USE UNTIL MANUFACTURER'S SAFETY
PRECAUTIONS ON SIDE PANEL ARE READ AND UNDERSTOOD.

NET WEIGHT: 20 LBS.

MIX RATIOS: SEE PART B LABEL

INSTRUCTIONS

1. Follow surface preparation procedures in Technical Data Bulletin or Installation Practice.
2. With pre-measured kits, pour contents of Part B can into Part A can. Otherwise, weigh out parts per ratio on label. Mix Part A and B thoroughly, scraping sides and bottom of can frequently, until all streaks are eliminated.* Time required is approximately 3 minutes. Avoid whipping air into mix. Purge opened containers with BURP® before resealing to ensure maximum shelf life of unused material.
3. Cure may be obtained with a variety of time/temperature cycles. See Technical Data Bulletin or Installation Practice.

*Good mixing is essential to proper cure.

EMERGENCY TELEPHONE NUMBERS
(800) 433-5072 (EXCEPT CALIFORNIA)
(800) 367-7527 (CALIFORNIA ONLY)

CAUTION

CONSULT MATERIAL SAFETY DATA SHEET BEFORE OPENING.

Contains a small amount of unreacted isocyanate monomer and may irritate the skin and respiratory tract. Although little vapor is present when using this product, very sensitive persons may develop temporary asthma-like symptoms in unventilated work areas. Ventilation is recommended. Eye contact is very irritating and protection should be worn. If contact occurs, flush eye with water and obtain medical aid. If skin contact occurs, wash with soap and water. Swallowing is harmful as with most industrial plastics. If swallowed, induce vomiting upon advice of a physician.

WARRANTY The following is made in lieu of all warranties, express or implied. Seller's only obligation shall be to replace such quantity of this product which has proven to not substantially comply with the data presented in the Manufacturer's latest bulletin describing the product. In the event of the discovery of a non-conforming product, Seller shall not be liable for any property loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using user shall determine the suitability of the product for his intended use, and user assumes all risks and liability whatsoever in connection therewith. Statements relating to possible use of our product are not guarantees that such use is free of patent infringement or is approved by any government agency. The foregoing may not be changed except by an agreement signed by an officer of seller.



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URALITE® 3115 or 3167 PART A CAUTION

DO NOT OPEN OR USE UNTIL MANUFACTURER'S SAFETY
PRECAUTIONS ON SIDE PANEL ARE READ AND UNDERSTOOD.

NET WEIGHT: 40 LBS.

MIX RATIOS: SEE PART B LABEL

INSTRUCTIONS

1. Follow surface preparation procedures in Technical Data Bulletin or Installation Practice.
2. With pre-measured kits, pour contents of Part B can into Part A can. Otherwise, weigh out parts per ratio on label. Mix Part A and B thoroughly, scraping sides and bottom of can frequently, until all streaks are eliminated.* Time required is approximately 3 minutes. Avoid whipping air into mix. Purge opened containers with BURP® before resealing to ensure maximum shelf life of unused material.
3. Cure may be obtained with a variety of time/temperature cycles. See Technical Data Bulletin or Installation Practice.

*Good mixing is essential to proper cure.

EMERGENCY TELEPHONE NUMBERS
(800) 433-5072 (EXCEPT CALIFORNIA)
(800) 367-7527 (CALIFORNIA ONLY)

CAUTION

CONSULT MATERIAL SAFETY DATA SHEET
BEFORE OPENING.

This product contains isocyanate derivatives which are harmful if swallowed and may cause sensitization. Irritates skin and eyes and may cause a bronchial asthma type reaction to mucous membranes. Use only in a well ventilated area. Protect skin and eyes from contact and avoid inhalation of vapors.

Should skin contact occur, wash with soap and water. For eye contact, flush with water immediately and obtain medical attention. If swallowed drink water, induce vomiting and contact a physician immediately.



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HIGH PERFORMANCE URETHANE RESIN URALITE

FOR 3200 SERIES MATERIALS

CAUTION

DO NOT OPEN OR USE UNTIL MANUFACTURER'S SAFETY
PRECAUTIONS ON SIDE PANEL ARE READ AND UNDERSTOOD.

Net Weight:

Amine Equivalent:

% NCO:

STORAGE INSTRUCTIONS

Store in a cool dry place to prevent solidification of some types and facilitate melting of others. Store at approximately 22°C, 72°F. If solidified, remelt and reblend per methods given in technical bulletin. After use, cap container with dry nitrogen and reseal.

WARRANTY The following is made in lieu of all warranties, express or implied. Seller's only obligation shall be to replace such quantity of this product which has proven to not substantially comply with the data presented in the Manufacturer's latest bulletin describing the product in the event of the discovery of a non-conforming product. Seller shall not be liable for any property loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using user shall determine the suitability of the product for his intended use, and user assumes all risks and liability whatsoever in connection therewith. Statements relating to possible use of our product are not guarantees that such use is free of patent infringement or is approved by any government agency. The foregoing may not be changed except by an agreement signed by an officer of seller.

EMERGENCY TELEPHONE NUMBERS
(800) 433-5072 (EXCEPT CALIFORNIA)
(800) 367-7527 (CALIFORNIA ONLY)

CAUTION

CONSULT MATERIAL SAFETY DATA SHEET BEFORE OPENING.

Contains a small amount of unreacted isocyanate monomer and may irritate the skin and respiratory tract. Although little vapor is present when using this product, very sensitive persons may develop temporary asthma-like symptoms in unventilated work areas. Ventilation is recommended. Eye contact is very irritating and protection should be worn. If contact occurs, flush eye with water and obtain medical aid. If skin contact occurs, wash with soap and water. Swallowing is harmful as with most industrial plastics. If swallowed, induce vomiting upon advice of a physician.

WARRANTY The following is made in lieu of all warranties, express or implied. Seller's only obligation shall be to replace such quantity of this product which has proven to not substantially comply with the data presented in the Manufacturer's latest bulletin describing the product. In the event of the discovery of a non-conforming product, Seller shall not be liable for any property loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using user shall determine the suitability of the product for his intended use, and user assumes all risks and liability whatsoever in connection therewith. Statements relating to possible use of our product are not guarantees that such use is free of patent infringement or is approved by any government agency. The foregoing may not be changed except by an agreement signed by an officer of seller.



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URALITE®
3121 or 3122

(formerly 321 or 322)

PART A
CAUTION

SKIN CONTACT AND BREATHING VAPORS MAY BE HARMFUL
(read cautions on side panel prior to use)

Net Weight 40 # (18.14 Kg)

MIX RATIOS: SEE PART B LABEL

INSTRUCTIONS

1. Follow surface preparation procedures in Technical Data Bulletin or Installation Practice.
2. With pre-measured kits, pour contents of Part B can into Part A can. Otherwise, weigh out parts per ratio on label. Mix Part A and B thoroughly, scraping sides and bottom of can frequently, until all streaks are eliminated.* Time required is approximately 3 minutes. Avoid whipping air into mix. Purge opened containers with BURP® before resealing to ensure maximum shelf life of unused material.
3. Cure may be obtained with a variety of time/temperature cycles. See Technical Data Bulletin or Installation Practice.

*Good mixing is essential to proper cure.

EMERGENCY TELEPHONE NUMBERS
(800) 433-5072 (EXCEPT CALIFORNIA)
(800) 367-7527 (CALIFORNIA ONLY)

- 4.05 Particle Size -- If the listed substance exists in particulate form during any of the following activities, indicate for each applicable physical state the size and the percentage distribution of the listed substance by activity. Do not include particles ≥ 10 microns in diameter. Measure the physical state and particle sizes for importing and processing activities at the time you import or begin to process the listed substance. Measure the physical state and particle sizes for manufacturing storage, disposal and transport activities using the final state of the product.

CBI

☐

N/A

Physical State		Manufacture	Import	Process	Store	Dispose	Transport
Dust	<1 micron						
	1 to <5 microns						
	5 to <10 microns						
Powder	<1 micron						
	1 to <5 microns						
	5 to <10 microns						
Fiber	<1 micron						
	1 to <5 microns						
	5 to <10 microns						
Aerosol	<1 micron						
	1 to <5 microns						
	5 to <10 microns						

☐ Mark (X) this box if you attach a continuation sheet.

SECTION 5 ENVIRONMENTAL FATE

PART A RATE CONSTANTS AND TRANSFORMATION PRODUCTS

5.01 Indicate the rate constants for the following transformation processes.

a. Photolysis: Unknown

Absorption spectrum coefficient (peak) (1/M cm) at _____ nm

Reaction quantum yield, ϕ at _____ nm

Direct photolysis rate constant, k_p , at ... l/hr _____ latitude

b. Oxidation constants at 25°C: Unknown

For 1O_2 (singlet oxygen), k_{ox} 1/M hr

For RO_2 (peroxy radical), k_{ox} 1/M hr

c. Five-day biochemical oxygen demand, BOD_5 ... Unknown mg/l

d. Biotransformation rate constant: Unknown

For bacterial transformation in water, k_b ... 1/hr

Specify culture

e. Hydrolysis rate constants: Unknown

For base-promoted process, k_B 1/M hr

For acid-promoted process, k_A 1/M hr

For neutral process, k_N 1/hr

f. Chemical reduction rate (specify conditions) Unknown

g. Other (such as spontaneous degradation) ... Reacts with water.

☐ Mark (X) this box if you attach a continuation sheet.

PART B PARTITION COEFFICIENTS

5.02 a. Specify the half-life of the listed substance in the following media.

<u>Media</u>		<u>Half-life (specify units)</u>
Groundwater	Unknown	Products react with water present in
Atmosphere	Unknown	these media. The reaction occurs quickly.
Surface water	Unknown	
Soil	Unknown	

b. Identify the listed substance's known transformation products that have a half-life greater than 24 hours.

Unknown

<u>CAS No.</u>	<u>Name</u>	<u>Half-life (specify units)</u>	<u>Media</u>
			in
			in
			in
			in

5.03 Specify the octanol-water partition coefficient, K_{ow} ... at 25°C

Unknown

Method of calculation or determination

5.04 Specify the soil-water partition coefficient, K_d at 25°C

Unknown

Soil type

5.05 Specify the organic carbon-water partition coefficient, K_{oc} at 25°C

Unknown

5.06 Specify the Henry's Law Constant, H atm-m³/mole

Unknown

☐ Mark (X) this box if you attach a continuation sheet.

- 5.07 List the bioconcentration factor (BCF) of the listed substance, the species for which it was determined, and the type of test used in deriving the BCF.

Unknown

Bioconcentration Factor

Species

Test¹

_____	_____	_____
_____	_____	_____
_____	_____	_____

¹Use the following codes to designate the type of test:

F = Flowthrough

S = Static

☐ Mark (X) this box if you attach a continuation sheet.

6.04 For each market listed below, state the quantity sold and the total sales value of
CBI the listed substance sold or transferred in bulk during the reporting year.

☐

RESPONSE NOT REQUIRED

<u>Market</u>	<u>Quantity Sold or Transferred (kg/yr)</u>	<u>Total Sales Value (\$/yr)</u>
Retail sales	_____	_____
Distribution -- Wholesalers	_____	_____
Distribution -- Retailers	_____	_____
Intra-company transfer	_____	_____
Repackagers	_____	_____
Mixture producers	_____	_____
Article producers	_____	_____
Other chemical manufacturers or processors	_____	_____
Exporters	_____	_____
Other (specify)	_____	_____
_____	_____	_____

6.05 Substitutes -- List all known commercially feasible substitutes that you know exist
for the listed substance and state the cost of each substitute. A commercially
CBI feasible substitute is one which is economically and technologically feasible to use
in your current operation, and which results in a final product with comparable
performance in its end uses.

☐

<u>Substitute</u>	<u>Cost (\$/kg)</u>
NONE	_____
_____	_____
_____	_____
_____	_____

☐ Mark (X) this box if you attach a continuation sheet.

SECTION 7 MANUFACTURING AND PROCESSING INFORMATION

General Instructions:

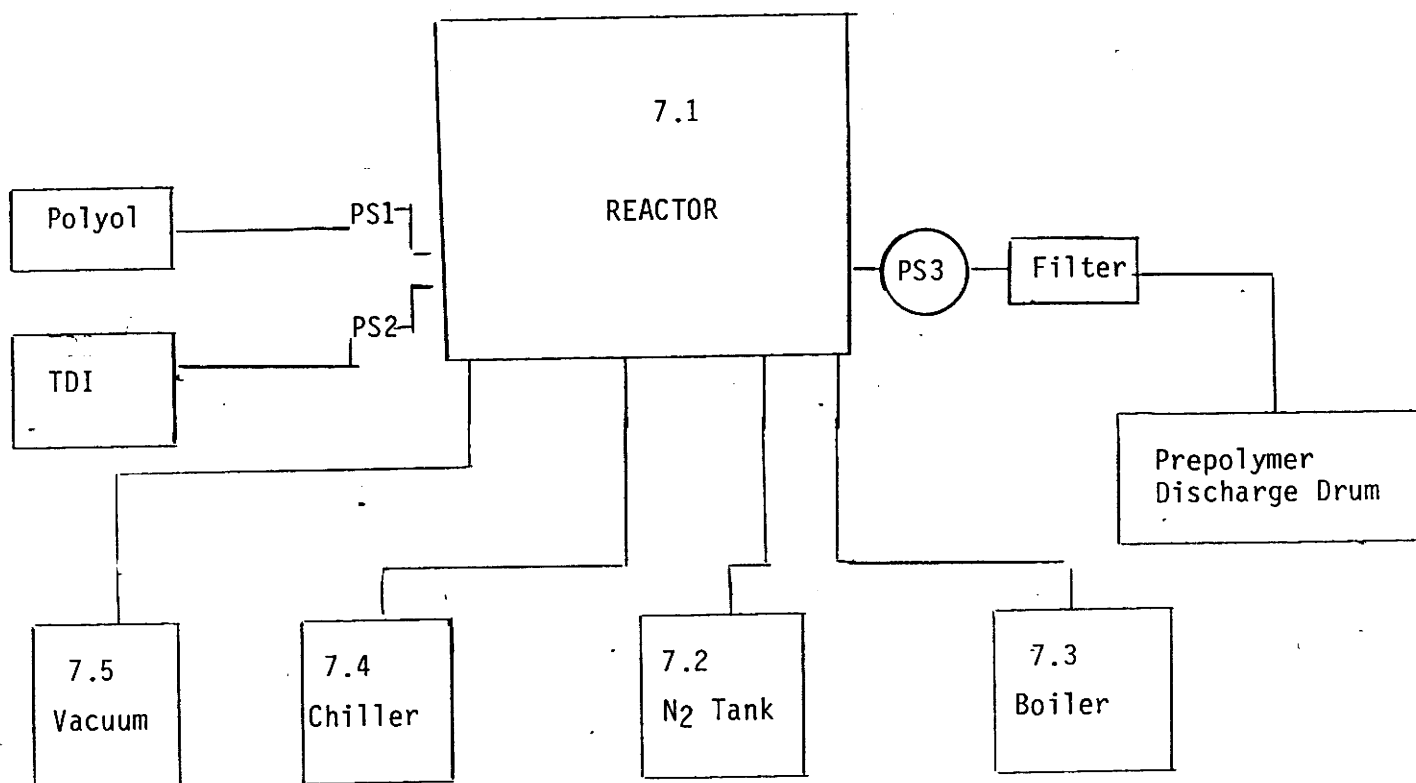
For questions 7.04-7.06, provide a separate response for each process block flow diagram provided in questions 7.01, 7.02, and 7.03. Identify the process type from which the information is extracted.

PART A MANUFACTURING AND PROCESSING PROCESS TYPE DESCRIPTION

7.01 In accordance with the instructions, provide a process block flow diagram showing the major (greatest volume) process type involving the listed substance.

CBI

☐ Process type Prepolymer Preparation



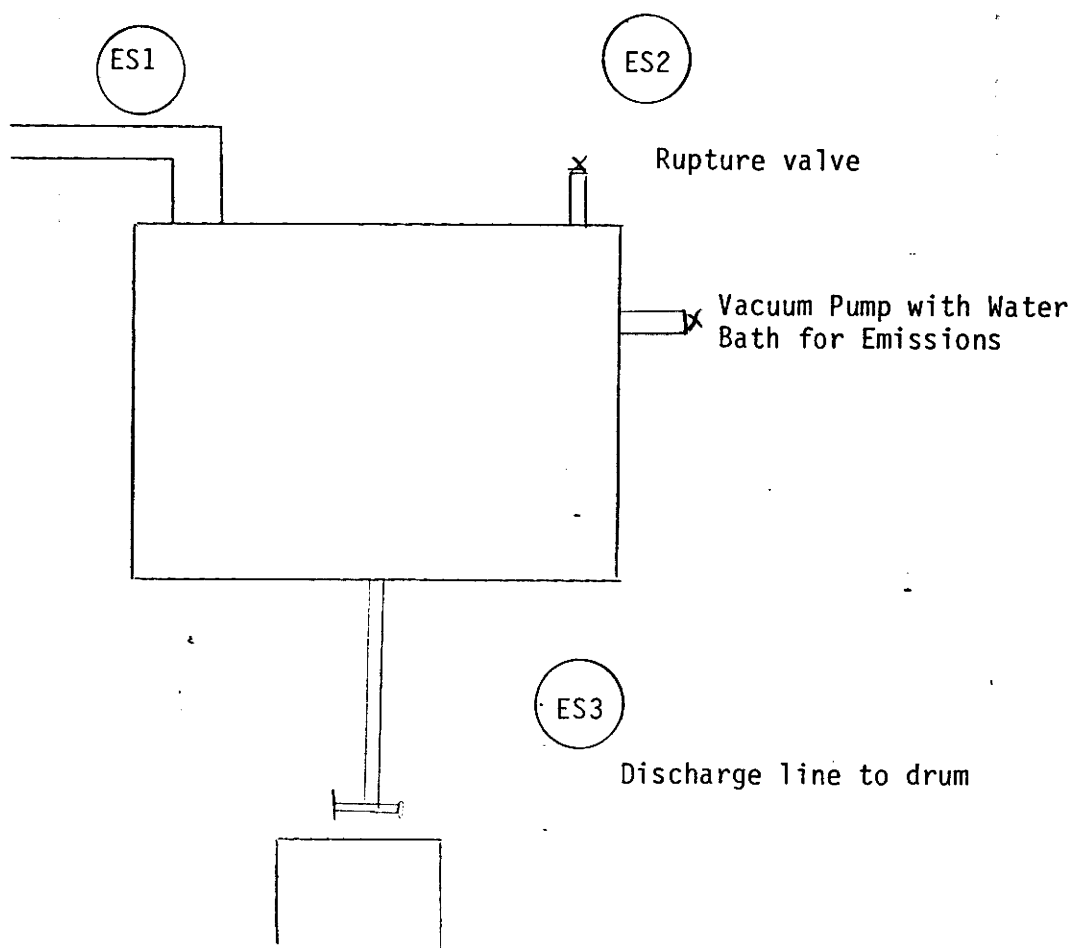
☐ Mark (X) this box if you attach a continuation sheet.

7.03 In accordance with the instructions, provide a process block flow diagram showing all process emission streams and emission points that contain the listed substance and which, if combined, would total at least 90 percent of all facility emissions if not treated before emission into the environment. If all such emissions are released from one process type, provide a process block flow diagram using the instructions for question 7.01. If all such emissions are released from more than one process type, provide a process block flow diagram showing each process type as a separate block.

CBI

☐ Process type Prepolymer Preparation and Discharge

ES1, ES2, and ES3 are Emission Points.



☐ Mark (X) this box if you attach a continuation sheet.

7.04 Describe the typical equipment types for each unit operation identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

☐ Process type Prepolymer Preparation/Discharge

Unit Operation ID Number	Typical Equipment Type	Operating Temperature Range (°C)	Operating Pressure Range (mm Hg)	Vessel Composition
7.1	Reactor	10-120	25.4 - 800	Stainless Steel
7.2	N ₂ Storage tank	-	-	Steel
7.3	Boiler	-	-	Steel
7.4	Chiller	10-20	-	Steel
7.5	Vacuum Pump	20-50	760 - 25.4	Steel

☐ Mark (X) this box if you attach a continuation sheet.

7.05 Describe each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type.

CBI

☐ Process type Prepolymer Preparation/Discharge

Process Stream ID Code	Process Stream Description	Physical State ¹	Stream Flow (kg/yr)
PS1	TDI Charge Line	OL	42,192
PS2	Polyol Charge Line	OL	188,400
PS3	Discharge Line	OL	230,593

¹Use the following codes to designate the physical state for each process stream:

GC = Gas (condensable at ambient temperature and pressure)
 GU = Gas (uncondensable at ambient temperature and pressure)
 SO = Solid
 SY = Sludge or slurry
 AL = Aqueous liquid
 OL = Organic liquid
 IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

☐ Mark (X) this box if you attach a continuation sheet.

7.06 Characterize each process stream identified in your process block flow diagram(s). If a process block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the CBI instructions for further explanation and an example.)

☐ Process type Prepolymer Preparation/Discharge

a.	b.	c.	d.	e.
Process Stream ID Code	Known Compounds ¹	Concentrations ^{2,3} (% or ppm)	Other Expected Compounds	Estimated Concentrations (% or ppm)
PS1	TDI	100 EW	-	-
PS2	Polyol (Defoamer)	100 EW	-	-
PS3	Prepolymer	100 EW	-	-

7.06 continued below

☐ Mark (X) this box if you attach a continuation sheet.

7.06 (continued)

¹For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column b. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

Additive Package Number	Components of Additive Package	Concentrations (% or ppm)
1	(Defoamer)	100
2		
3		
4		
5		

²Use the following codes to designate how the concentration was determined:

A = Analytical result

E = Engineering judgement/calculation

³Use the following codes to designate how the concentration was measured:

V = Volume

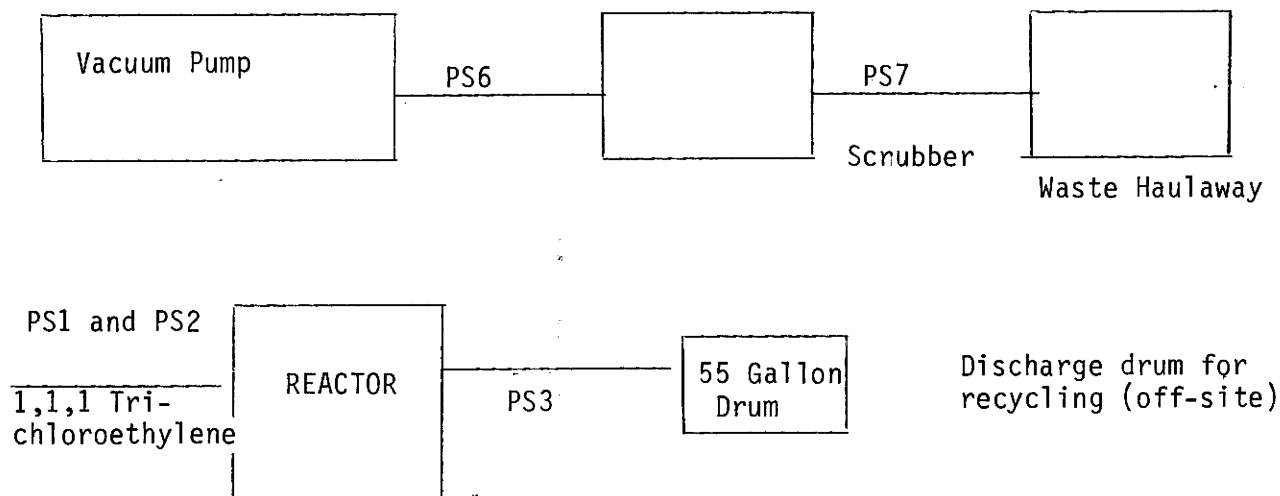
W = Weight

☐ Mark (X) this box if you attach a continuation sheet.

PART A RESIDUAL TREATMENT PROCESS DESCRIPTION

8.01 In accordance with the instructions, provide a residual treatment block flow diagram which describes the treatment process used for residuals identified in question 7.01.
CBI

☐ Process type Reactor Clean-out Vacuum Pump Fumes



☐ Mark (X) this box if you attach a continuation sheet.

8.05 Characterize each process stream identified in your residual treatment block flow diagram(s). If a residual treatment block flow diagram is provided for more than one process type, photocopy this question and complete it separately for each process type. (Refer to the instructions for further explanation and an example.)

[] Process type Prepolymer Preparation/Discharge

[illegible]

8.05 continued below

☐ Mark (X) this box if you attach a continuation sheet.

8.05 (continued)

¹Use the following codes to designate the type of hazardous waste:

I = Ignitable
C = Corrosive
R = Reactive
E = EP toxic
T = Toxic
H = Acutely hazardous

²Use the following codes to designate the physical state of the residual:

GC = Gas (condensable at ambient temperature and pressure)
GU = Gas (uncondensable at ambient temperature and pressure)
SO = Solid
SY = Sludge or slurry
AL = Aqueous liquid
OL = Organic liquid
IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

8.05 continued below

☐ Mark (X) this box if you attach a continuation sheet.

8.05 (continued)

N/A ³For each additive package introduced into a process stream, specify the compounds that are present in each additive package, and the concentration of each component. Assign an additive package number to each additive package and list this number in column d. (Refer to the instructions for further explanation and an example. Refer to the glossary for the definition of additive package.)

<u>Additive Package Number</u>	<u>Components of Additive Package</u>	<u>Concentrations (% or ppm)</u>
<u>1</u>		
<u>2</u>		
<u>3</u>		
<u>4</u>		
<u>5</u>		

⁴Use the following codes to designate how the concentration was determined:

A = Analytical result

E = Engineering judgement/calculation

8.05 continued below

☐ Mark (X) this box if you attach a continuation sheet.

8.05 (continued)

⁵Use the following codes to designate how the concentration was measured:

V = Volume

W = Weight

⁶Specify the analytical test methods used and their detection limits in the table below. Assign a code to each test method used and list those codes in column e.

N/A NOT DETECTABLE		
<u>Code</u>	<u>Method</u>	<u>Detection Limit</u> <u>(± ug/l)</u>
<u>1</u>		
<u>2</u>		
<u>3</u>		
<u>4</u>		
<u>5</u>		
<u>6</u>		

☐ Mark (X) this box if you attach a continuation sheet.

CBI

¹Use the codes provided in Exhibit 8-1 to designate the waste descriptions

58

8.22 Describe the combustion chamber design parameters for each of the three largest (by capacity) incinerators that are used on-site to burn the residuals identified in your process block or residual treatment block flow diagram(s).

☐ N/A

Incinerator	Combustion Chamber Temperature (°C)		Location of Temperature Monitor		Residence Time In Combustion Chamber (seconds)	
	Primary	Secondary	Primary	Secondary	Primary	Secondary
1						
2						
3						

Indicate if Office of Solid Waste survey has been submitted in lieu of response by circling the appropriate response.

Yes 1

No 2

8.23 Complete the following table for the three largest (by capacity) incinerators that are used on-site to burn the residuals identified in your process block or residual treatment block flow diagram(s).

☐ N/A No incinerator on site.

Incinerator	Air Pollution Control Device ¹	Types of Emissions Data Available
1		
2		
3		

Indicate if Office of Solid Waste survey has been submitted in lieu of response by circling the appropriate response.

Yes 1

No 2

¹Use the following codes to designate the air pollution control device:

S = Scrubber (include type of scrubber in parenthesis)

E = Electrostatic precipitator

O = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

PART A EMPLOYMENT AND POTENTIAL EXPOSURE PROFILE

9.01 Mark (X) the appropriate column to indicate whether your company maintains records on the following data elements for hourly and salaried workers. Specify for each data element the year in which you began maintaining records and the number of years the records for that data element are maintained. (Refer to the instructions for further explanation and an example.)

CBI

☐

Data Element	Data are Maintained for:		Year in Which Data Collection Began	Number of Years Records Are Maintained
	Hourly Workers	Salaried Workers		
Date of hire	X	X	1/1/70	Permanent
Age at hire	X	X	1/1/70	Permanent
Work history of individual before employment at your facility	X	X	1/1/70	Permanent
Sex	X	X	1/1/70	Permanent
Race	X	X	1/1/70	Permanent
Job titles	X	X	1/1/70	Permanent
Start date for each job title	X	X	1/1/70	Permanent
End date for each job title	X	X	1/1/70	Permanent
Work area industrial hygiene monitoring data	X	X	1/1/70	Permanent
Personal employee monitoring data	X	X	1/1/70	Permanent
Employee medical history				
Employee smoking history				
Accident history	X	X	1/1/70	Permanent
Retirement date	X	X	1/1/70	Permanent
Termination date	X	X	1/1/70	Permanent
Vital status of retirees				
Cause of death data				

☐ Mark (X) this box if you attach a continuation sheet.

9.02 In accordance with the instructions, complete the following table for each activity in which you engage.

CBI

☐

	a.	b.	c.	d.	e.
	<u>Activity</u>	<u>Process Category</u>	<u>Yearly Quantity (kg)</u>	<u>Total Workers</u>	<u>Total Worker-Hours</u>
N/A	Manufacture of the listed substance	Enclosed	N/A		
		Controlled Release	N/A		
		Open	N/A		
	On-site use as reactant	Enclosed	42,192	7	1,440
		Controlled Release	0	-	-
		Open	0	-	-
N/A	On-site use as nonreactant	Enclosed	N/A		
		Controlled Release	N/A		
		Open	N/A		
N/A	On-site preparation of products	Enclosed	N/A		
		Controlled Release	N/A		
		Open	N/A		

☐ Mark (X) this box if you attach a continuation sheet.

9.03 Provide a descriptive job title for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance.

CBI

☐

Labor Category

Descriptive Job Title

(DOL)

A

Compounder

B

Lab Technician (1+ 2)

C

Chemists

D

Chemical Operator (chem.) III reactor operator

E

F

G

H

I

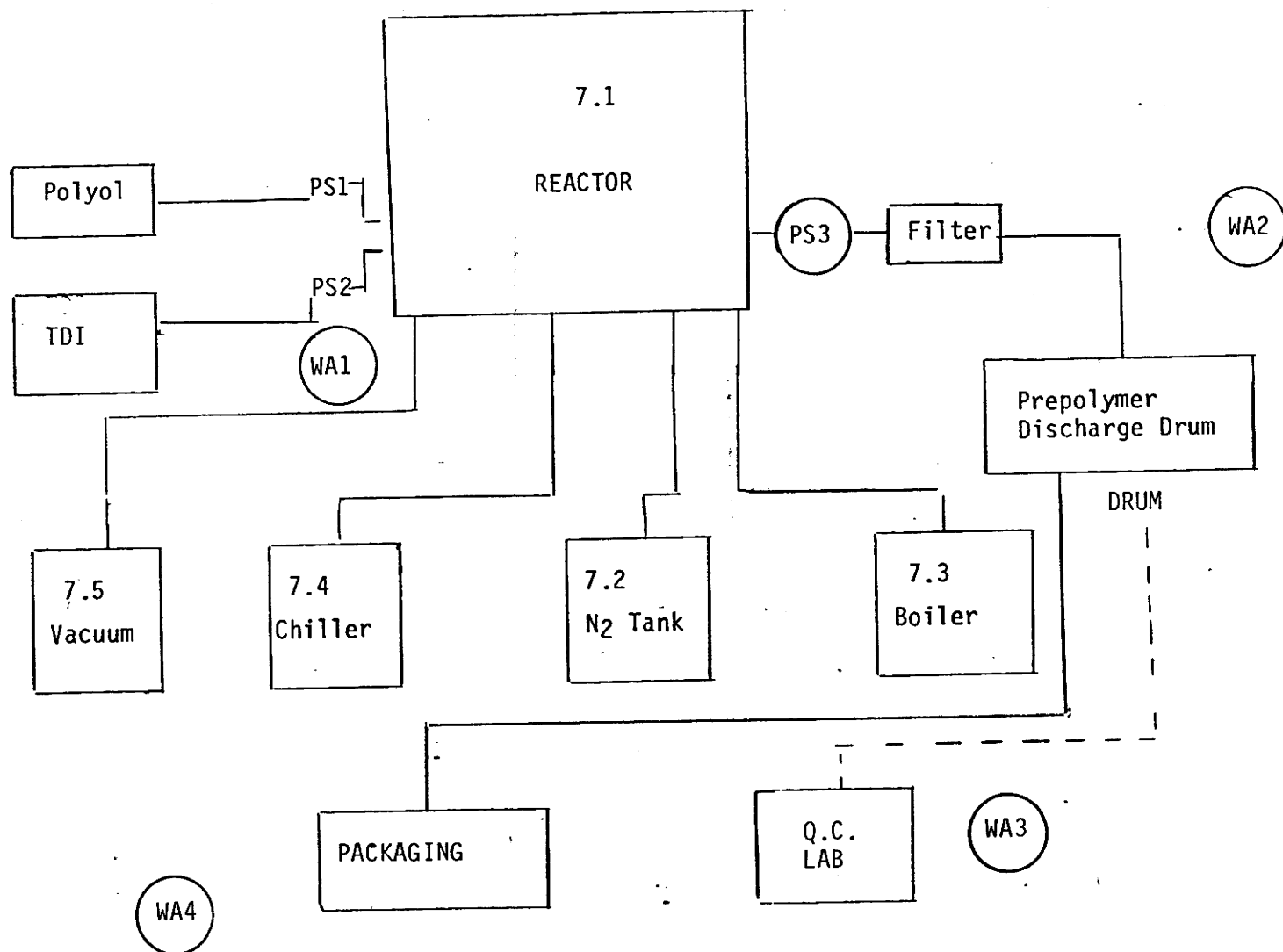
J

☐ Mark (X) this box if you attach a continuation sheet.

9.04 In accordance with the instructions, provide your process block flow diagram(s) and indicate associated work areas.

CBI

☐ Process type Prepolymer Preparation/Discharge



☐ Mark (X) this box if you attach a continuation sheet.

9.05 Describe the various work area(s) shown in question 9.04 that encompass workers who may potentially come in contact with or be exposed to the listed substance. Add any additional areas not shown in the process block flow diagram in question 7.01 or 7.02. Photocopy this question and complete it separately for each process type.

CBI

☐ Process type Prepolymer Preparation/Discharge

Work Area ID

Description of Work Areas and Worker Activities

WA 1	<u>Reactor charge area/empty drums via negative pressure into reactor</u>
WA 2	<u>Reactor discharge area/empty reactor via positive pressure into</u> <u>drum.</u>
WA 3	<u>QC area/product testing - 0.1 kg samples</u>
WA 4	<u>Packaging small container sizes.</u>
5	<u></u>
6	<u></u>
7	<u></u>
8	<u></u>
9	<u></u>
10	<u></u>

☐ Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

☐ Process type Prepolymer Preparation

Work area WA1

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number of Days per Year Exposed
A	3	vapors	GU	A	60
A	3	skin contact	OL	A	60

¹Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensable at ambient temperature and pressure)	SY = Sludge or slurry
GU = Gas (uncondensable at ambient temperature and pressure; includes fumes, vapors, etc.)	AL = Aqueous liquid
SO = Solid	OL = Organic liquid
	IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

²Use the following codes to designate average length of exposure per day:

A = 15 minutes or less	D = Greater than 2 hours, but not exceeding 4 hours
B = Greater than 15 minutes, but not exceeding 1 hour	E = Greater than 4 hours, but not exceeding 8 hours
C = Greater than one hour, but not exceeding 2 hours	F = Greater than 8 hours

☐ Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Discharge

Work area WA 2

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number of Days per Year Exposed
A	3	vapors	GU	A	60
A	3	skin contact	OL	A	60

¹Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensable at ambient temperature and pressure)
 GU = Gas (uncondensable at ambient temperature and pressure; includes fumes, vapors, etc.)
 SO = Solid

SY = Sludge or slurry
 AL = Aqueous liquid
 OL = Organic liquid
 IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

²Use the following codes to designate average length of exposure per day:

A = 15 minutes or less
 B = Greater than 15 minutes, but not exceeding 1 hour
 C = Greater than one hour, but not exceeding 2 hours

D = Greater than 2 hours, but not exceeding 4 hours
 E = Greater than 4 hours, but not exceeding 8 hours
 F = Greater than 8 hours

☒ Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

☐ Process type Prepolymer Preparation (LAB/QC)

Work area WA3

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number of Days per Year Exposed
A	3	vapors	GU	A	60
A	3	skin contact	OL	A	60

¹Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensable at ambient temperature and pressure)
 GU = Gas (uncondensable at ambient temperature and pressure; includes fumes, vapors, etc.)
 SO = Solid

SY = Sludge or slurry
 AL = Aqueous liquid
 OL = Organic liquid
 IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

²Use the following codes to designate average length of exposure per day:

A = 15 minutes or less
 B = Greater than 15 minutes, but not exceeding 1 hour
 C = Greater than one hour, but not exceeding 2 hours

D = Greater than 2 hours, but not exceeding 4 hours
 E = Greater than 4 hours, but not exceeding 8 hours
 F = Greater than 8 hours

☐ Mark (X) this box if you attach a continuation sheet.

9.06 Complete the following table for each work area identified in question 9.05, and for each labor category at your facility that encompasses workers who may potentially come in contact with or be exposed to the listed substance. Photocopy this question and complete it separately for each process type and work area.

☐ Process type Prepolymer Packager

Work area WA.4

Labor Category	Number of Workers Exposed	Mode of Exposure (e.g., direct skin contact)	Physical State of Listed Substance ¹	Average Length of Exposure Per Day ²	Number of Days per Year Exposed
A	3	vapors	GU	A	60
A	3	skin contact	OL	A	60

¹Use the following codes to designate the physical state of the listed substance at the point of exposure:

GC = Gas (condensable at ambient temperature and pressure)
 GU = Gas (uncondensable at ambient temperature and pressure; includes fumes, vapors, etc.)
 SO = Solid

SY = Sludge or slurry
 AL = Aqueous liquid
 OL = Organic liquid
 IL = Immiscible liquid (specify phases, e.g., 90% water, 10% toluene)

²Use the following codes to designate average length of exposure per day:

A = 15 minutes or less
 B = Greater than 15 minutes, but not exceeding 1 hour
 C = Greater than one hour, but not exceeding 2 hours

D = Greater than 2 hours, but not exceeding 4 hours
 E = Greater than 4 hours, but not exceeding 8 hours
 F = Greater than 8 hours

☐ Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Preparation

Work area WA1

<u>Labor Category</u>	<u>8-hour TWA Exposure Level (ppm, mg/m³, other-specify)</u>	<u>15-Minute Peak Exposure Level (ppm, mg/m³, other-specify)</u>
<u>A</u>	<u>Unknown</u>	<u>Unknown</u>
<u>D</u>	<u>Unknown</u>	<u>Unknown</u>

☐ Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Discharge

Work area WA2

<u>Labor Category</u>	<u>8-hour TWA Exposure Level (ppm, mg/m³, other-specify)</u>	<u>15-Minute Peak Exposure Level (ppm, mg/m³, other-specify)</u>
<u>A</u>	<u>Unknown</u>	<u>Unknown</u>
<u>D</u>	<u>Unknown</u>	<u>Unknown</u>
<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>
<u> </u>	<u> </u>	<u> </u>
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☐ Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Preparation (LAB/QC)

Work area WA3

Labor Category	8-hour TWA Exposure Level (ppm, mg/m ³ , other-specify)	15-Minute Peak Exposure Level (ppm, mg/m ³ , other-specify)
B	Unknown	Unknown

☐ Mark (X) this box if you attach a continuation sheet.

9.07 For each labor category represented in question 9.06, indicate the 8-hour Time Weighted Average (TWA) exposure levels and the 15-minute peak exposure levels. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Preparation (Packaging)

Work area WA4

<u>Labor Category</u>	<u>8-hour TWA Exposure Level (ppm, mg/m³, other-specify)</u>	<u>15-Minute Peak Exposure Level (ppm, mg/m³, other-specify)</u>
A	Unknown	Unknown
D	Unknown	Unknown

☐ Mark (X) this box if you attach a continuation sheet.

PART B WORK PLACE MONITORING PROGRAM

9.08 If you monitor worker exposure to the listed substance, complete the following table.

CBI UNKNOWN

☐

<u>Sample/Test</u>	<u>Work Area ID</u>	<u>Testing Frequency (per year)</u>	<u>Number of Samples (per test)</u>	<u>Who Samples¹</u>	<u>Analyzed In-House (Y/N)</u>	<u>Number of Years Records Maintained</u>
Personal breathing zone						
General work area (air)						
Wipe samples						
Adhesive patches						
Blood samples						
Urine samples						
Respiratory samples						
Allergy tests						
Other (specify)						
Other (specify)						
Other (specify)						

¹Use the following codes to designate who takes the monitoring samples:

A = Plant industrial hygienist

B = Insurance carrier

C = OSHA consultant

D = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

9.09 For each sample type identified in question 9.08, describe the type of sampling and analytical methodology used for each type of sample.

<input type="checkbox"/>	Sample Type	Sampling and Analytical Methodology
	UNKNOWN	

9.10 If you conduct personal and/or ambient air monitoring for the listed substance, specify the following information for each equipment type used.

<input type="checkbox"/>	Equipment Type ¹	Detection Limit ²	Manufacturer	Averaging Time (hr)	Model Number
	UNKNOWN				

¹Use the following codes to designate personal air monitoring equipment types:

- A = Passive dosimeter
- B = Detector tube
- C = Charcoal filtration tube with pump
- D = Other (specify) _____

Use the following codes to designate ambient air monitoring equipment types:

- E = Stationary monitors located within work area
- F = Stationary monitors located within facility
- G = Stationary monitors located at plant boundary
- H = Mobile monitoring equipment (specify) _____
- I = Other (specify) _____

²Use the following codes to designate detection limit units:

- A = ppm
- B = Fibers/cubic centimeter (f/cc)
- C = Micrograms/cubic meter (μm^3)

☐ Mark (X) this box if you attach a continuation sheet.

9.11 If you conduct routine medical tests for monitoring the health effects of exposure to the listed substance, specify the type and frequency of the tests.

CBI

☐

Test Description

Frequency
(weekly, monthly, yearly, etc.)

UNKNOWN

☐ Mark (X) this box if you attach a continuation sheet.

PART C ENGINEERING CONTROLS

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Preparation

Work area WA1

<u>Engineering Controls</u>	<u>Used (Y/N)</u>	<u>Year Installed</u>	<u>Upgraded (Y/N)</u>	<u>Year Upgraded</u>
Ventilation:				
Local exhaust	<u>Y</u>	<u>1980</u>	<u> </u>	<u> </u>
General dilution	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Other (specify) <u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Vessel emission controls	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Mechanical loading or packaging equipment	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Other (specify) <u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>

☐ Mark (X) this box if you attach a continuation sheet.

PART C ENGINEERING CONTROLS

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Discharge

Work area WA2

<u>Engineering Controls</u>	<u>Used (Y/N)</u>	<u>Year Installed</u>	<u>Upgraded (Y/N)</u>	<u>Year Upgraded</u>
Ventilation:				
Local exhaust	Y	1980		
General dilution				
Other (specify)				
Vessel emission controls				
Mechanical loading or packaging equipment				
Other (specify)				

☐ Mark (X) this box if you attach a continuation sheet.

PART C ENGINEERING CONTROLS

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type,..... Prepolymer Preparation (LAB/QC)

Work area WA3

<u>Engineering Controls</u>	<u>Used (Y/N)</u>	<u>Year Installed</u>	<u>Upgraded (Y/N)</u>	<u>Year Upgraded</u>
Ventilation:				
Local exhaust	<u>Y</u>	<u>1980</u>	<u> </u>	<u> </u>
General dilution	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Other (specify) <u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Vessel emission controls	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Mechanical loading or packaging equipment	<u> </u>	<u> </u>	<u> </u>	<u> </u>
Other (specify) <u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>

☐ Mark (X) this box if you attach a continuation sheet.

PART C ENGINEERING CONTROLS

9.12 Describe the engineering controls that you use to reduce or eliminate worker exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Preparation (Packaging)

Work area WA4

<u>Engineering Controls</u>	<u>Used (Y/N)</u>	<u>Year Installed</u>	<u>Upgraded (Y/N)</u>	<u>Year Upgraded</u>
Ventilation:				
Local exhaust	Y	1980		
General dilution				
Other (specify)				
Vessel emission controls				
Mechanical loading or packaging equipment				
Other (specify)				

☐ Mark (X) this box if you attach a continuation sheet.

9.13 Describe all equipment or process modifications you have made within the 3 years prior to the reporting year that have resulted in a reduction of worker exposure to the listed substance. For each equipment or process modification described, state the percentage reduction in exposure that resulted. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type _____

Work area _____

Equipment or Process Modification	Reduction in Worker Exposure Per Year (%)
NONE	

☐ Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[] Process type Prepolymer Preparation

Work area WA1

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>Y</u>
Safety goggles/glasses	<u>Y</u>
Face shields	<u>N</u>
Coveralls	<u>Y</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>Y</u>
Other (specify)	
_____	_____
_____	_____

[] Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Discharge

Work area WA2

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>Y</u>
Safety goggles/glasses	<u>Y</u>
Face shields	<u>N</u>
Coveralls	<u>Y</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>Y</u>
Other (specify)	
_____	_____
_____	_____

☐ Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

☐ Process type Prepolymer Preparation (LAB)

Work area WA3

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>N</u>
Safety goggles/glasses	<u>Y</u>
Face shields	<u>N</u>
Coveralls	<u>N</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>Y</u>
Other (specify)	
_____	_____
_____	_____

☐ Mark (X) this box if you attach a continuation sheet.

PART D PERSONAL PROTECTIVE AND SAFETY EQUIPMENT

9.14 Describe the personal protective and safety equipment that your workers wear or use in each work area in order to reduce or eliminate their exposure to the listed substance. Photocopy this question and complete it separately for each process type and work area.

CBI

[] Process type Prepolymer Preparation (Packaging)

Work area WA4

<u>Equipment Types</u>	<u>Wear or Use (Y/N)</u>
Respirators	<u>N</u>
Safety goggles/glasses	<u>Y</u>
Face shields	<u>N</u>
Coveralls	<u>N</u>
Bib aprons	<u>N</u>
Chemical-resistant gloves	<u>Y</u>
Other (specify)	
_____	_____
_____	_____

[] Mark (X) this box if you attach a continuation sheet.

9.15 If workers use respirators when working with the listed substance, specify for each process type, the work areas where the respirators are used, the type of respirators used, the average usage, whether or not the respirators were fit tested, and the type and frequency of the fit tests. Photocopy this question and complete it separately for each process type.

CBI

☐ Process type Prepolymer Preparation/Discharge

Work Area	Respirator Type	Average Usage ¹	Fit Tested (Y/N)	Type of Fit Test ²	Frequency of Fit Tests (per year)
WA1	Organic Vapor	B	Y	QL	4
WA2	Organic Vapor	B	Y	QL	4

¹Use the following codes to designate average usage:

A = Daily
B = Weekly
C = Monthly
D = Once a year
E = Other (specify) _____

²Use the following codes to designate the type of fit test:

QL = Qualitative
QT = Quantitative

☐ Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type Prepolymer Preparation

Work area WA1

Restricted area (signs; floor markings)

Special Training

Education - Chem/MSDSs

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type Prepolymer Preparation

Work area WA1

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping				
Vacuuming				
Water flushing of floors				
Other (specify) When spills occur use special solution and absorbing material X				

☐ Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type Prepolymer Discharge

Work area WA2

Restricted area

Special Training

Education - Chem/MSDSs

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type Prepolymer Discharge

Work area WA2

Housekeeping Tasks	Less Than Once Per Day	1-2 Times Per Day	3-4 Times Per Day	More Than 4 Times Per Day
Sweeping				
Vacuuming				
Water flushing of floors.				
Other (specify) When spills occur use special solution and absorbing material	X			

☐ Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type Prepolymer Preparation (Lab/QC)

Work area WA3

Restricted area (signs; floor markings)

Special Training

Education - Chem/MSDSs

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type Prepolymer Preparation (Lab/QC)

Work area WA3

<u>Housekeeping Tasks</u>	<u>Less Than Once Per Day</u>	<u>1-2 Times Per Day</u>	<u>3-4 Times Per Day</u>	<u>More Than 4 Times Per Day</u>
Sweeping	_____	_____	_____	_____
Vacuuming	_____	_____	_____	_____
Water flushing of floors	_____	_____	_____	_____
Other (specify) When spills occur use special solution and absorbing material X	_____	_____	_____	_____

☐ Mark (X) this box if you attach a continuation sheet.

PART E WORK PRACTICES

- 9.19 Describe all of the work practices and administrative controls used to reduce or eliminate worker exposure to the listed substance (e.g., restrict entrance only to authorized workers, mark areas with warning signs, insure worker detection and monitoring practices, provide worker training programs, etc.). Photocopy this question and complete it separately for each process type and work area.

CBI

☐

Process type Prepolymer Packaging

Work area WA4

Restricted area

Special Training

Education - Chem/MSDSs

- 9.20 Indicate (X) how often you perform each housekeeping task used to clean up routine leaks or spills of the listed substance. Photocopy this question and complete it separately for each process type and work area.

Process type Prepolymer Packaging

Work area WA4

<u>Housekeeping Tasks</u>	<u>Less Than Once Per Day</u>	<u>1-2 Times Per Day</u>	<u>3-4 Times Per Day</u>	<u>More Than 4 Times Per Day</u>
Sweeping	_____	_____	_____	_____
Vacuuming	_____	_____	_____	_____
Water flushing of floors.	_____	_____	_____	_____
Other (specify) When spills occur use special solution and absorbing material X	_____	_____	_____	_____

☐ Mark (X) this box if you attach a continuation sheet.

9.21 Do you have a written medical action plan for responding to routine or emergency exposure to the listed substance?

N/A Routine exposure

Yes 1

No 2

Emergency exposure

Yes 1

No 2

If yes, where are copies of the plan maintained?

Routine exposure: _____

Emergency exposure: _____

9.22 Do you have a written leak and spill cleanup plan that addresses the listed substance? Circle the appropriate response.

Yes (1)

No 2

If yes, where are copies of the plan maintained? Plant Manager's Office

Has this plan been coordinated with state or local government response organizations? Circle the appropriate response.

Yes (1)

No 2

9.23 Who is responsible for monitoring worker safety at your facility? Circle the appropriate response.

N/A Plant safety specialist 1

Insurance carrier 2

OSHA consultant 3

Other (specify) _____ 4

☐ Mark (X) this box if you attach a continuation sheet.

SECTION 10 ENVIRONMENTAL RELEASE

General Instructions:

Complete Part E (questions 10.23-10.35) for each non-routine release involving the listed substance that occurred during the reporting year. Report on all releases that are equal to or greater than the listed substance's reportable quantity value, RQ, unless the release is federally permitted as defined in 42 U.S.C. 9601, or is specifically excluded under the definition of release as defined in 40 CFR 302.3(22). Reportable quantities are codified in 40 CFR Part 302. If the listed substance is not a hazardous substance under the Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) and, thus, does not have an RQ, then report releases that exceed 2,270 kg. If such a substance however, is designated as a CERCLA hazardous substance, then report those releases that are equal to or greater than the RQ. The facility may have answered these questions or similar questions under the Agency's Accidental Release Information Program and may already have this information readily available. Assign a number to each release and use this number throughout this part to identify the release. Releases over more than a 24-hour period are not single releases, i.e., the release of a chemical substance equal to or greater than an RQ must be reported as a separate release for each 24-hour period the release exceeds the RQ.

For questions 10.25-10.35, answer the questions for each release identified in question 10.23. Photocopy these questions and complete them separately for each release.

PART A GENERAL INFORMATION

10.01 Where is your facility located? Circle all appropriate responses.

CBI

- | | | |
|--------------------------|---|----|
| <input type="checkbox"/> | Industrial area | 1 |
| | Urban area | 2 |
| | Residential area | 3 |
| | Agricultural area | 4 |
| | Rural area | 5 |
| | Adjacent to a park or a recreational area | 6 |
| | Within 1 mile of a navigable waterway | 7 |
| | Within 1 mile of a school, university, hospital, or nursing home facility | 8 |
| | Within 1 mile of a non-navigable waterway | 9 |
| | Other (specify) _____ | 10 |

☐ Mark (X) this box if you attach a continuation sheet.

10.02 Specify the exact location of your facility (from central point where process unit is located) in terms of latitude and longitude or Universal Transverse Mercader (UTM) coordinates.

Latitude 034 ° 14 ' 09 "

Longitude 118 ° 35 ' 01 "

UTM coordinates Zone _____, Northing _____, Easting _____

10.03 If you monitor meteorological conditions in the vicinity of your facility, provide the following information.

N/A Average annual precipitation inches/year

Predominant wind direction

10.04 Indicate the depth to groundwater below your facility.

N/A Depth to groundwater meters

10.05 For each on-site activity listed, indicate (Y/N/NA) all routine releases of the listed substance to the environment. (Refer to the instructions for a definition of Y, N, and NA.)

CBI

☐

On-Site Activity

Environmental Release

Air

Water

Land

Manufacturing

NA

NA

NA

Importing

NA

NA

NA

Processing

Y

N

N

Otherwise used

NA

NA

NA

Product or residual storage

Y

N

N

Disposal

NA

NA

NA

Transport

NA

NA

NA

☐ Mark (X) this box if you attach a continuation sheet.

10.06 Provide the following information for the listed substance and specify the level of precision for each item. (Refer to the instructions for further explanation and an example.)

CBI

☐

Quantity discharged to the air	15	kg/yr ± 5 %
Quantity discharged in wastewaters	0	kg/yr ± ____ %
Quantity managed as other waste in on-site treatment, storage, or disposal units	0	kg/yr ± ____ %
Quantity managed as other waste in off-site treatment, storage, or disposal units	0	kg/yr ± ____ %

Estimate arrived at by extrapolation from mass balance data.

☐ Mark (X) this box if you attach a continuation sheet.

10.08 Describe the control technologies used to minimize release of the listed substance for each process stream containing the listed substance as identified in your process block or residual treatment block flow diagram(s). Photocopy this question and complete it separately for each process type.

CBI

☐ Process type Prepolymer Preparation

<u>Stream ID Code</u>	<u>Control Technology</u>	<u>Percent Efficiency</u>
PS6 and PS7	Control of Potential Emissions	100%
	Wet air scrubber	

☐ Mark (X) this box if you attach a continuation sheet.

PART B RELEASE TO AIR

- 10.09 Point Source Emissions -- Identify each emission point source containing the listed substance in terms of a Stream ID Code as identified in your process block or residual treatment block flow diagram(s), and provide a description of each point source. Do not include raw material and product storage vents, or fugitive emission sources (e.g., equipment leaks). Photocopy this question and complete it separately for each process type.

Process type Prepolymer Preparation/Discharge

Point Source
ID Code

Description of Emission Point Source

ES1

Vacuum pump - goes to scrubber

ES2

Rupture Disc - has never released

ES3

Entry and discharge to/from reactor

☐ Mark (X) this box if you attach a continuation sheet.

☐ Mark (X) this box if you attach a continuation sheet.

10.10 Emission Characteristics -- Characterize the emissions for each Point Source ID Code identified in question 10.09 by completing the following table.

CBI

Point Source ID Code	Physical State ¹	Average Emissions (kg/day)	Frequency ² (days/yr)	Duration ³ (min/day)	Average Emission Factor ⁴	Maximum Emission Rate (kg/min)	Maximum Emission Rate Frequency (events/yr)	Maximum Emission Rate Duration (min/event)
ES1	V	$< 1 \times 10^{-4}$	60	60	$< 1.6 \times 10^{-6}$	Negligible	60	60
ES2	V	0	0	0	0	0	0	0
ES3	V	0.039	60	60	0.023	6.5×10^{-4}	60	60

¹Use the following codes to designate physical state at the point of release:
G = Gas; V = Vapor; P = Particulate; A = Aerosol; O = Other (specify) _____

²Frequency of emission at any level of emission

³Duration of emission at any level of emission

⁴Average Emission Factor — Provide estimated (± 25 percent) emission factor (kg of emission per kg of production of listed substance)

CBI •

[]

[illegible]

³Use the following codes to designate vent type:

V = Vertical

115

10.12 If the listed substance is emitted in particulate form, indicate the particle size distribution for each Point Source ID Code identified in question 10.09.
Photocopy this question and complete it separately for each emission point source.

CBI N/A

☐

Point source ID code

Size Range (microns)

Mass Fraction (% ± % precision)

< 1

≥ 1 to < 10

≥ 10 to < 30

≥ 30 to < 50

≥ 50 to < 100

≥ 100 to < 500

≥ 500

Total = 100%

☐ Mark (X) this box if you attach a continuation sheet.

PART C FUGITIVE EMISSIONS

10.13 Equipment Leaks -- Complete the following table by providing the number of equipment types listed which are exposed to the listed substance and which are in service according to the specified weight percent of the listed substance passing through the component. Do this for each process type identified in your process block or residual treatment block flow diagram(s). Do not include equipment types that are not exposed to the listed substance. If this is a batch or intermittently operated process, give an overall percentage of time per year that the process type is exposed to the listed substance. Photocopy this question and complete it separately for each process type.

CBI

☐ Process type Prepolymer Preparation

Percentage of time per year that the listed substance is exposed to this process type 16 %

Equipment Type	Number of Components in Service by Weight Percent of Listed Substance in Process Stream					Greater than 99%
	Less than 5%	5-10%	11-25%	26-75%	76-99%	
Pump seals ¹						
Packed	X					
Mechanical						
Double mechanical ²						
Compressor seals ¹						
Flanges	X					
Valves						
Gas ³						
Liquid	X					
Pressure relief devices ⁴ (Gas or vapor only)	X					
Sample connections						
Gas						
Liquid	X					
Open-ended lines ⁵ (e.g., purge, vent)						
Gas						
Liquid	X					

¹List the number of pump and compressor seals, rather than the number of pumps or compressors

10.13 continued on next page

☐ Mark (X) this box if you attach a continuation sheet.

10.13 (continued)

²If double mechanical seals are operated with the barrier (B) fluid at a pressure greater than the pump stuffing box pressure and/or equipped with a sensor (S) that will detect failure of the seal system, the barrier fluid system, or both, indicate with a "B" and/or an "S", respectively

³Conditions existing in the valve during normal operation

⁴Report all pressure relief devices in service, including those equipped with control devices

⁵Lines closed during normal operation that would be used during maintenance operations

10.14 Pressure Relief Devices with Controls -- Complete the following table for those pressure relief devices identified in 10.13 to indicate which pressure relief devices in service are controlled. If a pressure relief device is not controlled, enter "None" under column c.

CBI
[]

a. Number of Pressure Relief Devices	b. Percent Chemical in Vessel ¹	c. Control Device	d. Estimated Control Efficiency ²
1 per reactor (6 total)	< 5	Preset psi	100

¹Refer to the table in question 10.13 and record the percent range given under the heading entitled "Number of Components in Service by Weight Percent of Listed Substance" (e.g., <5%, 5-10%, 11-25%, etc.)

²The EPA assigns a control efficiency of 100 percent for equipment leaks controlled with rupture discs under normal operating conditions. The EPA assigns a control efficiency of 98 percent for emissions routed to a flare under normal operating conditions

[] Mark (X) this box if you attach a continuation sheet.

10.15 Equipment Leak Detection -- If a formal leak detection and repair program is in place, complete the following table regarding those leak detection and repair procedures. Photocopy this question and complete it separately for each process type.

CBI NA/NONE

☐ Process type

Equipment Type	Leak Detection	Detection Device ¹	Frequency of Leak Detection (per year)	Repairs Initiated (days after detection)	Repairs Completed (days after initiated)
	Concentration (ppm or mg/m ³) Measured at _____ Inches from Source				
Pump seals					
Packed	_____	_____	_____	_____	_____
Mechanical	_____	_____	_____	_____	_____
Double mechanical	_____	_____	_____	_____	_____
Compressor seals	_____	_____	_____	_____	_____
Flanges	_____	_____	_____	_____	_____
Valves					
Gas	_____	_____	_____	_____	_____
Liquid	_____	_____	_____	_____	_____
Pressure relief devices (gas or vapor only)	_____	_____	_____	_____	_____
Sample connections					
Gas	_____	_____	_____	_____	_____
Liquid	_____	_____	_____	_____	_____
Open-ended lines					
Gas	_____	_____	_____	_____	_____
Liquid	_____	_____	_____	_____	_____

¹Use the following codes to designate detection device:

POVA = Portable organic vapor analyzer

FPM = Fixed point monitoring

0 = Other (specify) _____

☐ Mark (X) this box if you attach a continuation sheet.

N/A NO STORAGE TANKS FOR TDI

10.16 Raw Material, Intermediate and Product Storage Emissions -- Complete the following table by providing the information on each liquid raw material, intermediate, and product storage vessel containing the listed substance as identified in your process block or residual treatment block flow diagram(s).

CBI

☐

Vessel Type ¹	Floating Roof ² Seals	Composition of Stored Materials ³	Throughput (liters per year)	Vessel	Vessel	Vessel	Operat- ing			Design Flow ⁵ Rate	Vent Diameter (cm)	Control Efficiency (%)	Basis for Estimate ⁶
				Filling Rate (gpm)	Filling Duration (min)	Inner Diameter (m)	Vessel Height (m)	Vessel Volume (l)	Vessel Emission Controls ⁴				

¹Use the following codes to designate vessel type:

F = Fixed roof
CIF = Contact internal floating roof
NCIF = Noncontact internal floating roof
EFR = External floating roof
P = Pressure vessel (indicate pressure rating)
H = Horizontal
U = Underground

²Use the following codes to designate floating roof seals:

MS1 = Mechanical shoe, primary
MS2 = Shoe-mounted secondary
MS2R = Rim-mounted, secondary
LM1 = Liquid-mounted resilient filled seal, primary
LM2 = Rim-mounted shield
LMW = Weather shield
VM1 = Vapor mounted resilient filled seal, primary
VM2 = Rim-mounted secondary
VMW = Weather shield

³Indicate weight percent of the listed substance. Include the total volatile organic content in parenthesis

⁴Other than floating roofs

⁵Gas/vapor flow rate the emission control device was designed to handle (specify flow rate units)

⁶Use the following codes to designate basis for estimate of control efficiency:

C = Calculations
S = Sampling

☐ Mark (X) this box if you attach a continuation sheet.

PART E NON-ROUTINE RELEASES

- 10.23 Indicate the date and time when the release occurred and when the release ceased or was stopped. If there were more than six releases, attach a continuation sheet and list all releases.

N/A

<u>Release</u>	<u>Date Started</u>	<u>Time (am/pm)</u>	<u>Date Stopped</u>	<u>Time (am/pm)</u>
<u>1</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>2</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>3</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>4</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>5</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>6</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>

- 10.24 Specify the weather conditions at the time of each release.

N/A

<u>Release</u>	<u>Wind Speed (km/hr)</u>	<u>Wind Direction</u>	<u>Humidity (%)</u>	<u>Temperature (°C)</u>	<u>Precipitation (Y/N)</u>
<u>1</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>2</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>3</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>4</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>5</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>
<u>6</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>

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